

# Bioengineering and Bioprinting: metrology to improve innovation

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Bioengineering Laboratory,  
Directory of Life Sciences Applied Metrology, INMETRO



# Team

UNICAMP, USP,  
UNESP, UFMG, UFRG,  
Centro Renato  
Archer, **NYU, HU, PU,**  
**FP7**

Inmetro

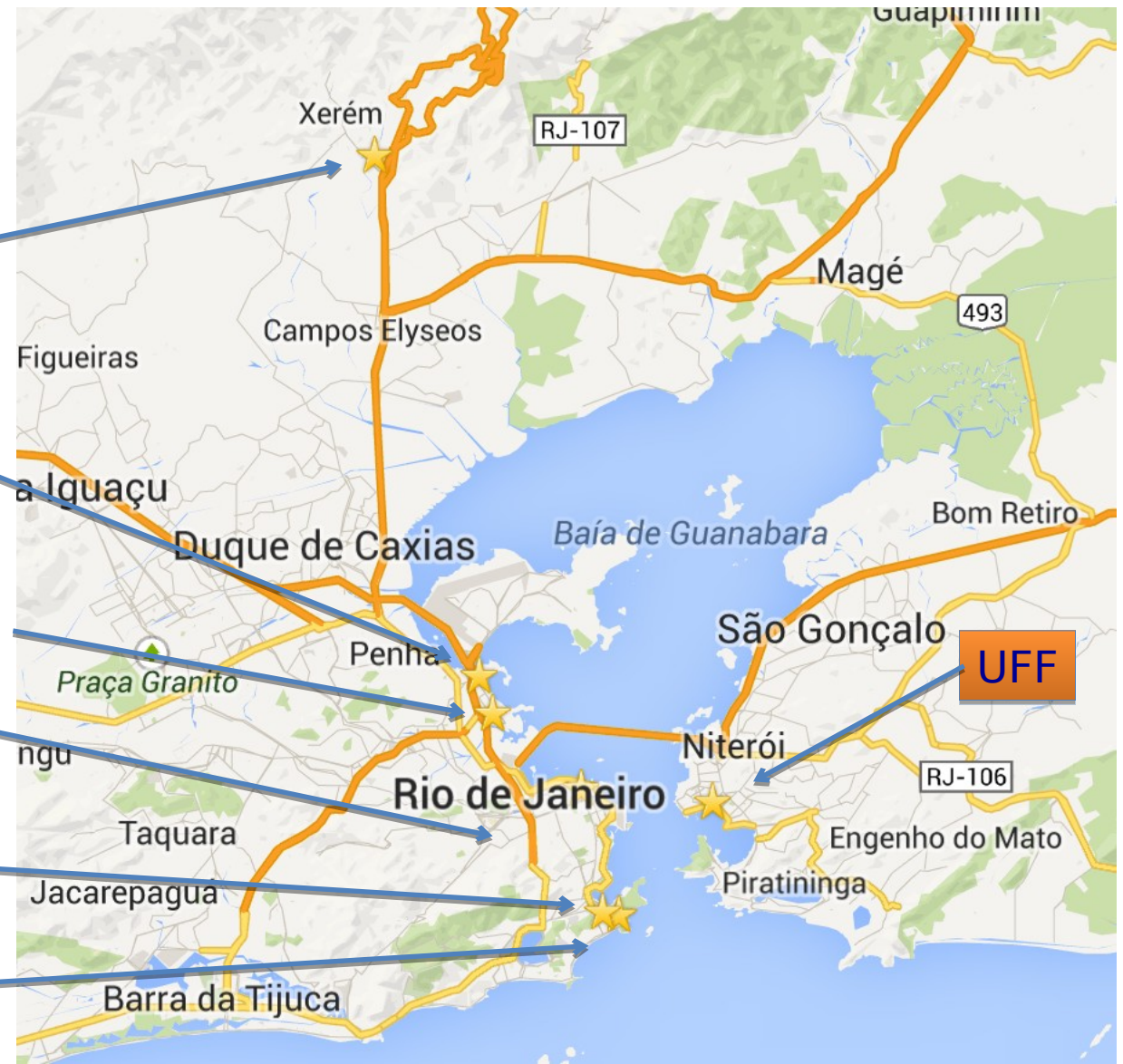
UFRJ:  
Embryology and Histology  
Chemical School  
Pharmaceutical School

Engineering School / Coppe

National Institute of  
Technology (INT)

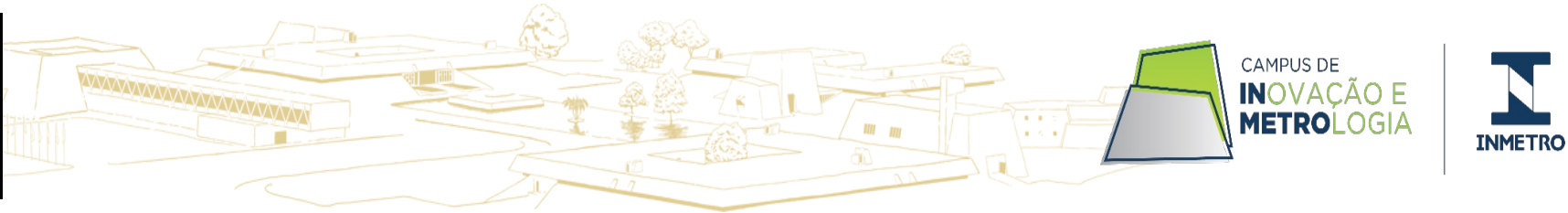
Brazilian Center of  
Physic Research

Military Institute of  
Engineering

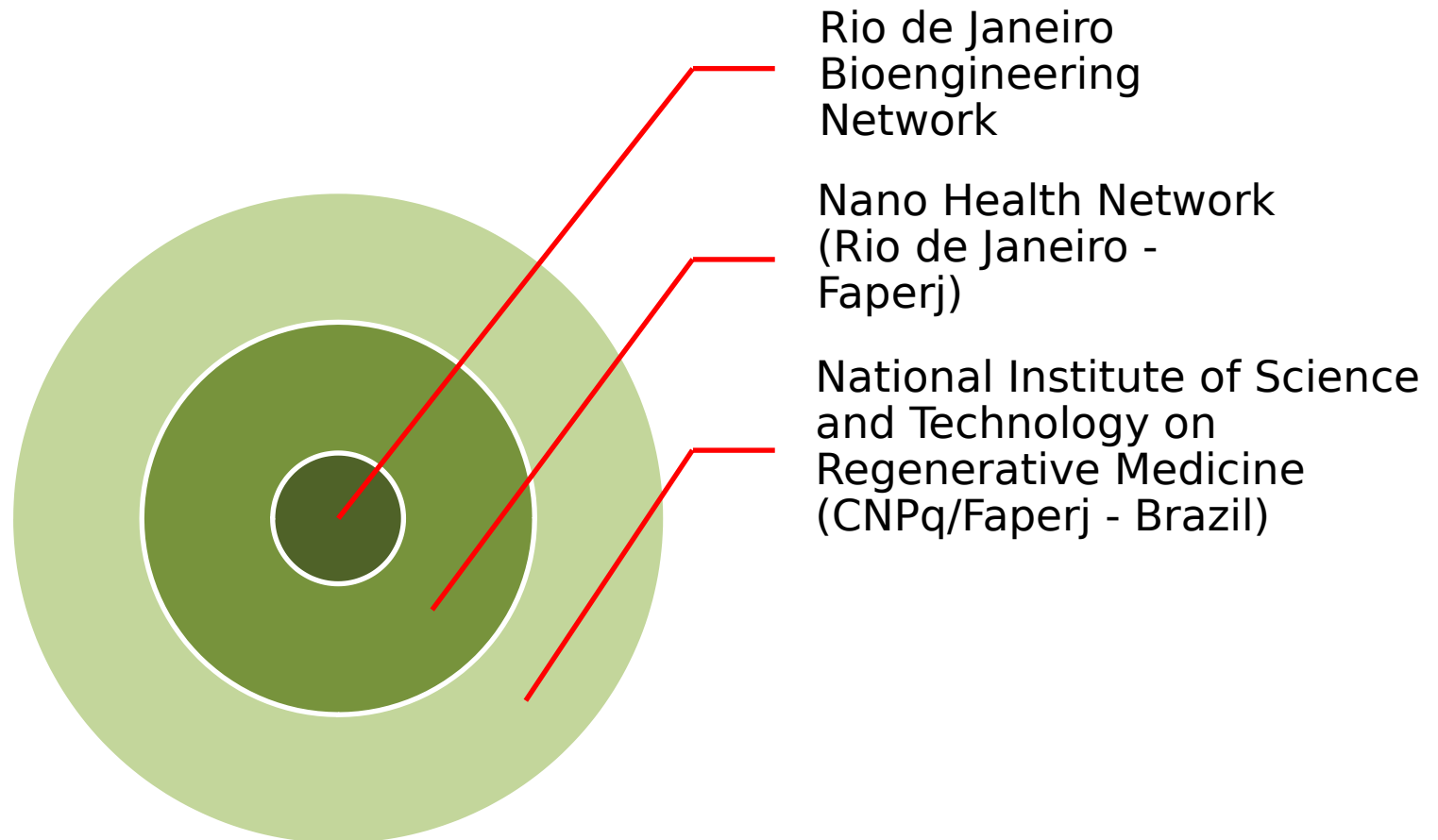


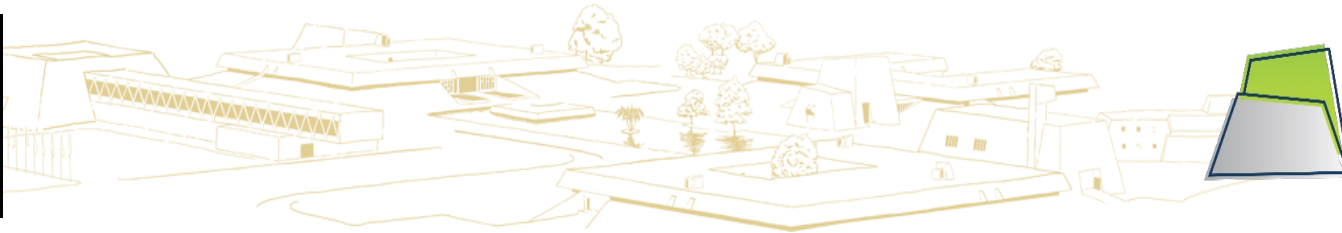
**UFF**





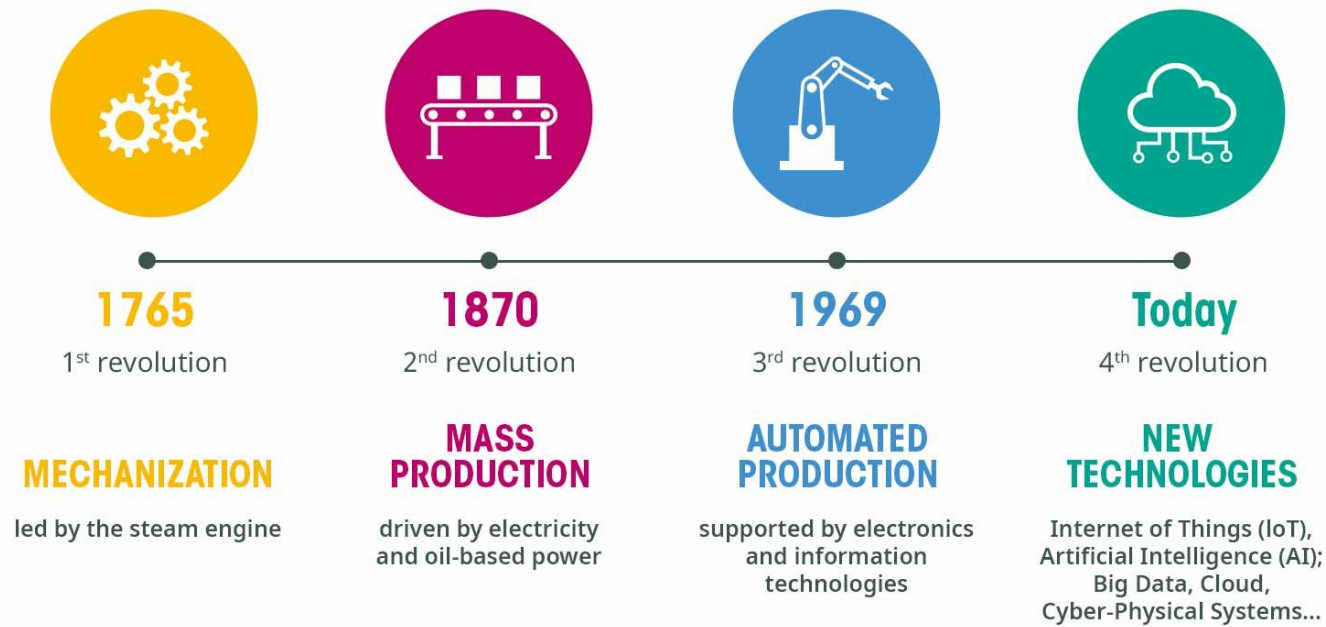
# Team Networks - funding and cooperation

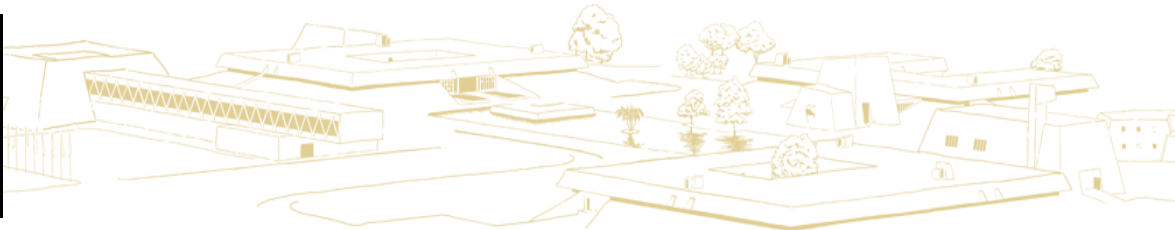




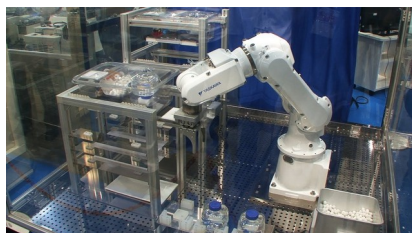
# Context

## Four Industrial Revolutions

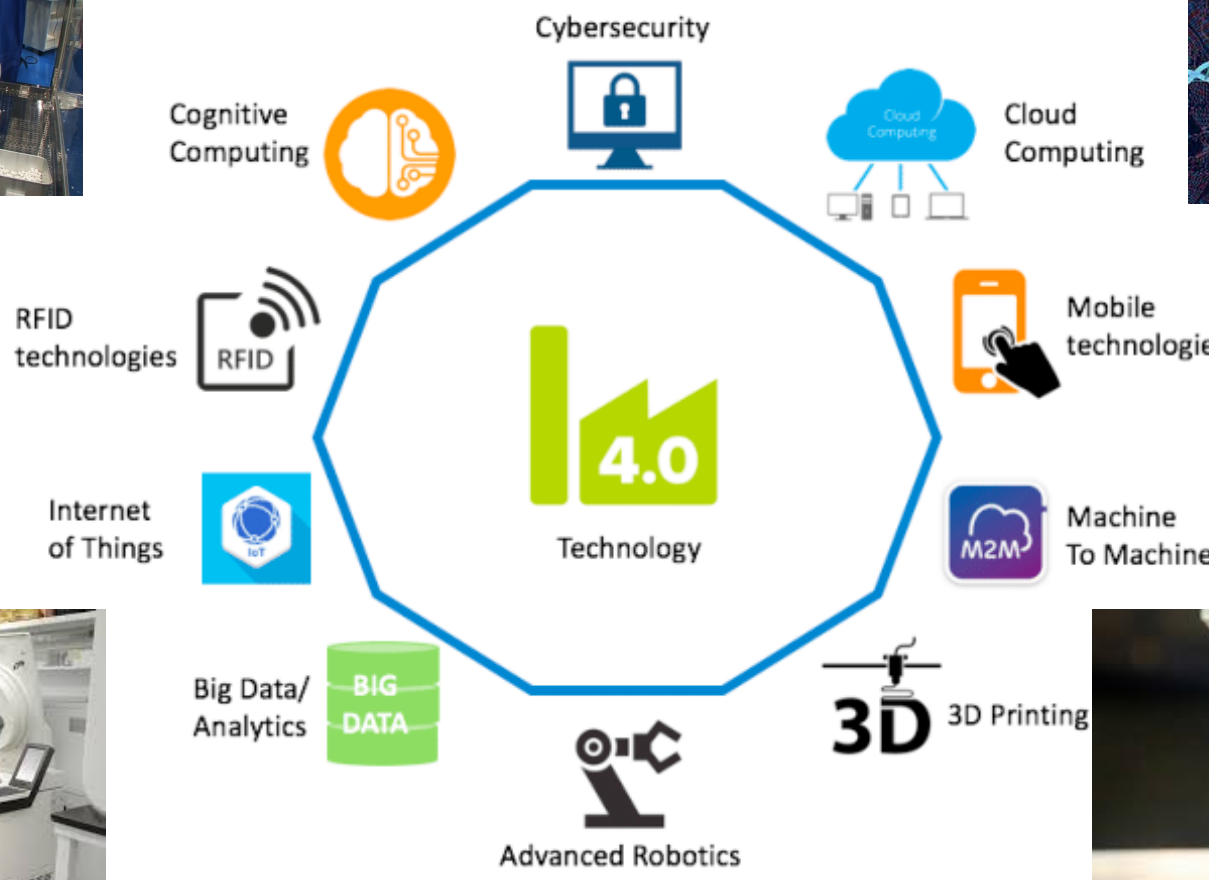




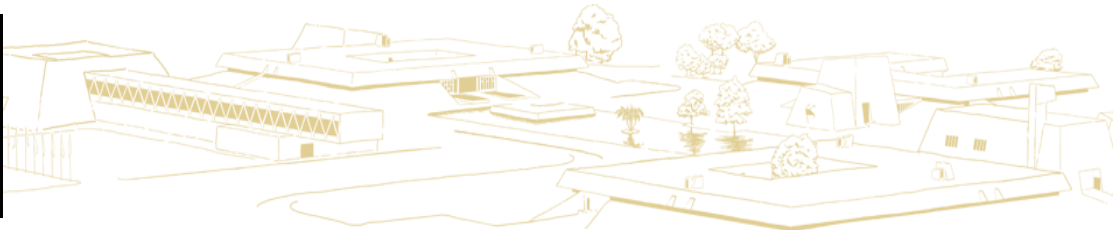
# Industry 4.0 and Biotechnology



## Industry 4.0 - Technological pillars







# Biotechnologia: tecidos para a vida

## Bioengineered tissues



Bladder



Blood vessel



Ear

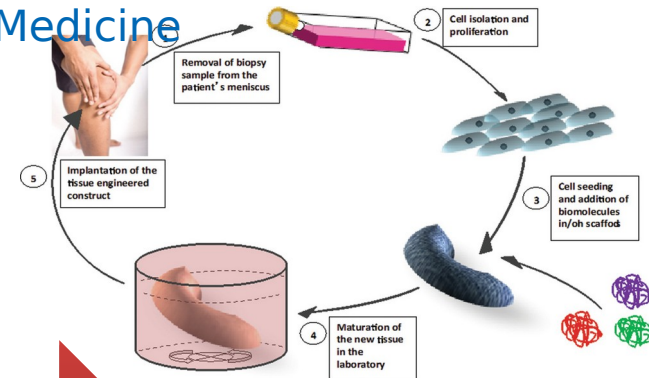


Mandible

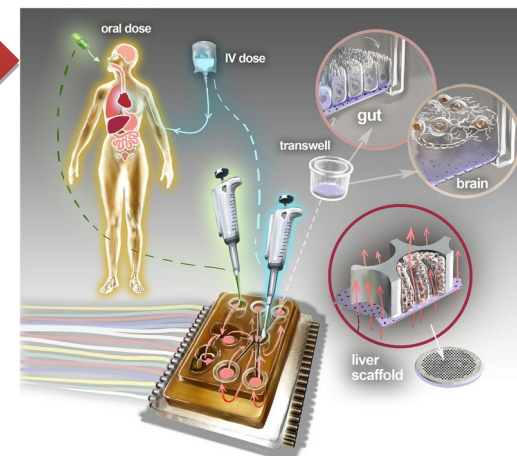


Cardiac valve

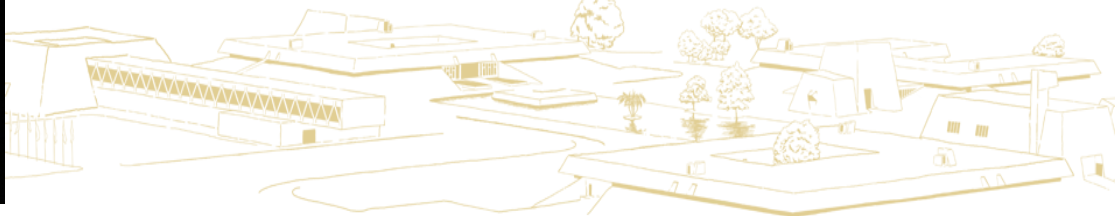
## Regenerative Medicine



For what?

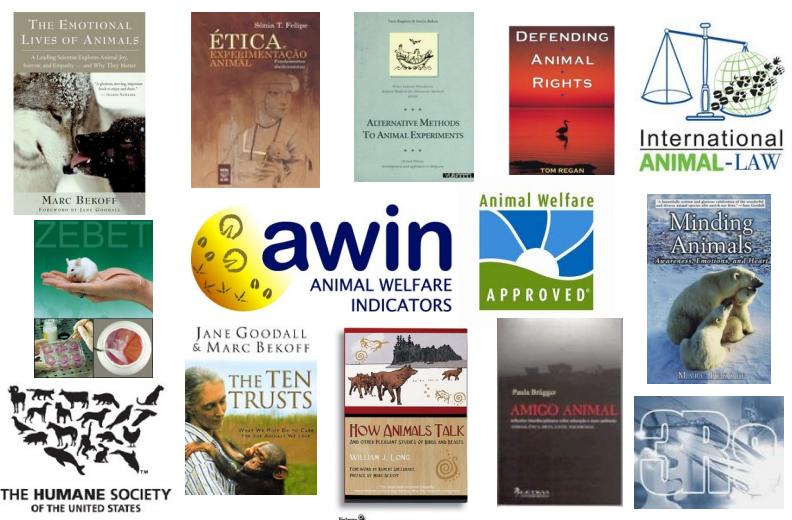


Toxicology for XXI Century  
*(human on a chip)*

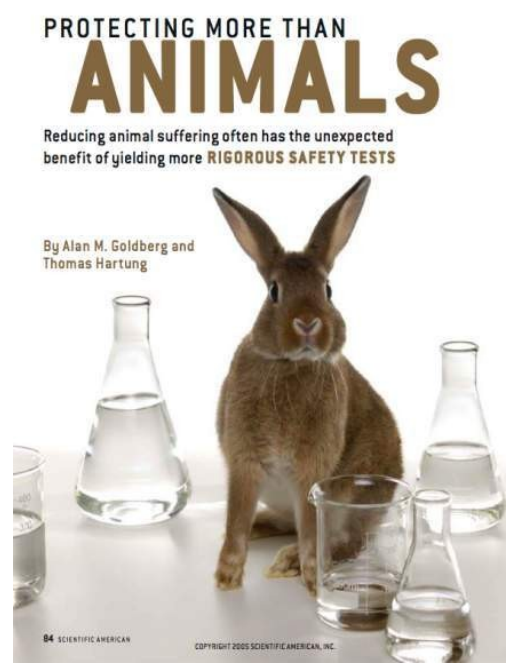


# Alternative Methods to Animal tests

## Ethical issues

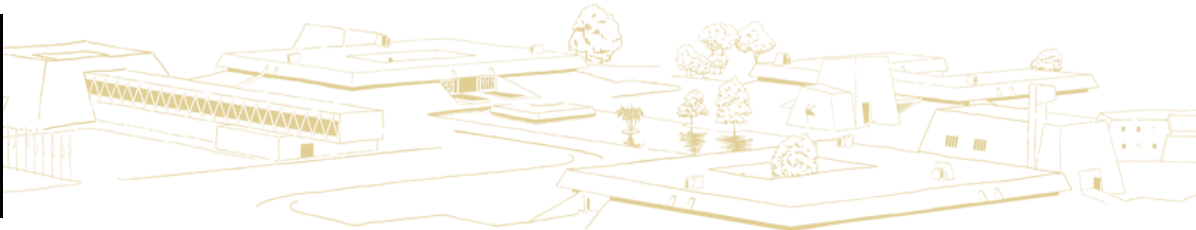


## Scientific issues



- Better science
- Less animals
- Human relevance
- Faster and cheaper results

**3R** Replacement  
Reduction  
Refinement



# Hughe challenge



## Challenge

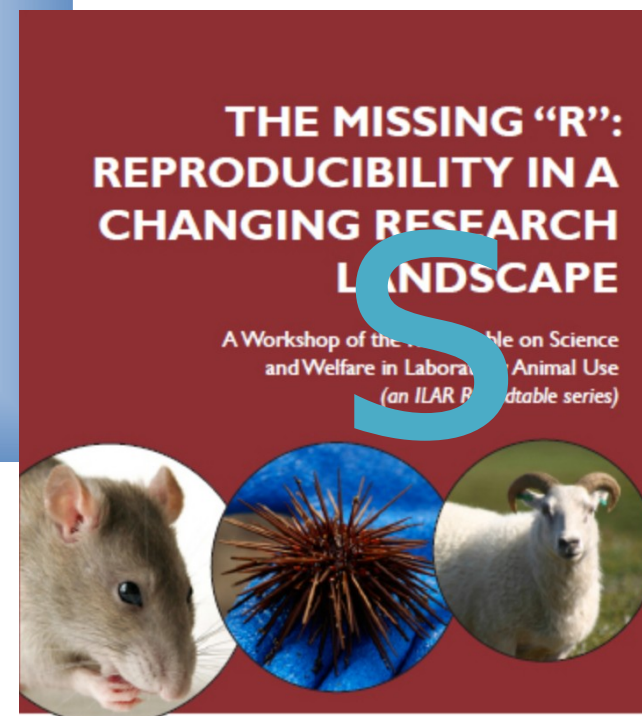
- Quality
- Reliability
- Traceability

## Bias

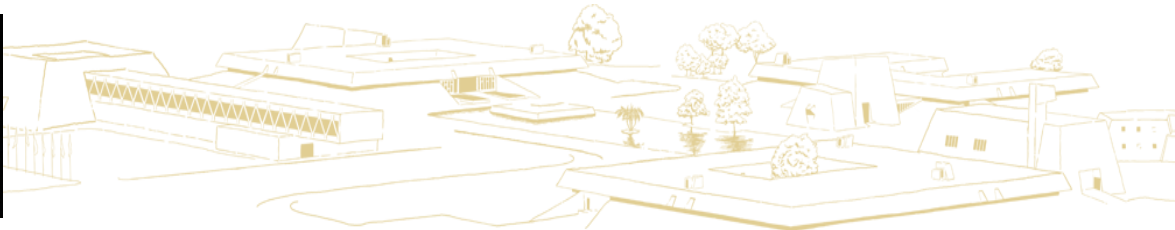
- Publish
- Funding
  - Private
  - Public



# 4R

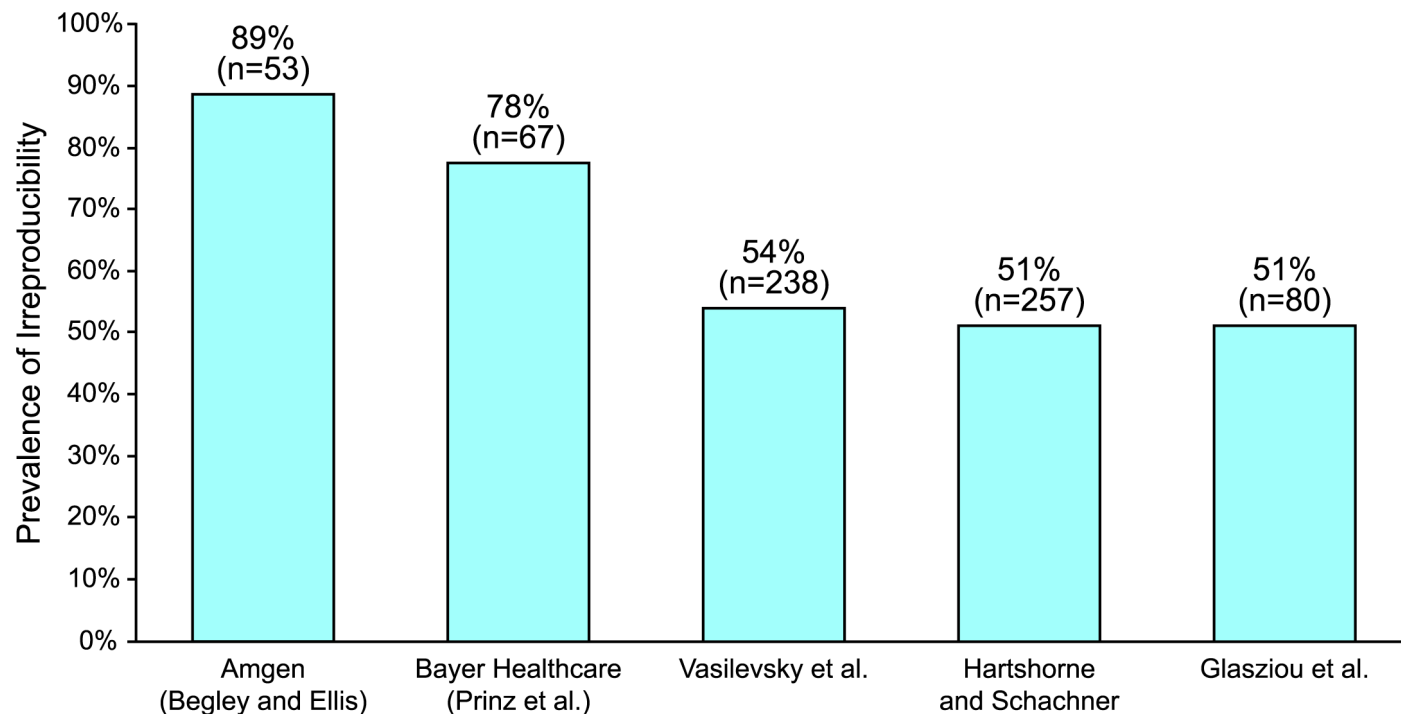




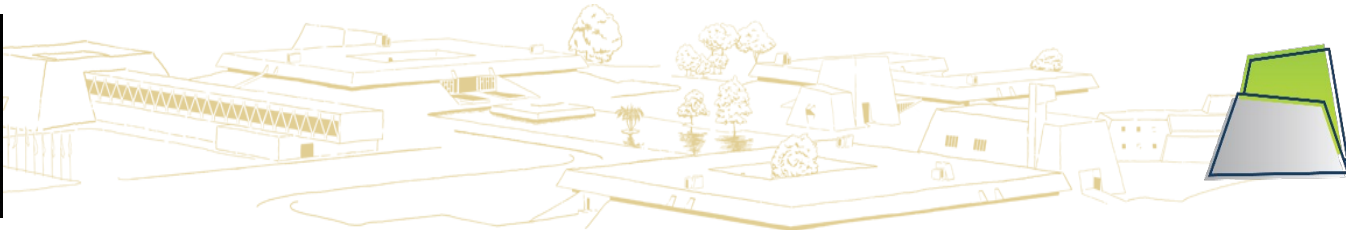


# The Economics of Reproducibility in Preclinical Research

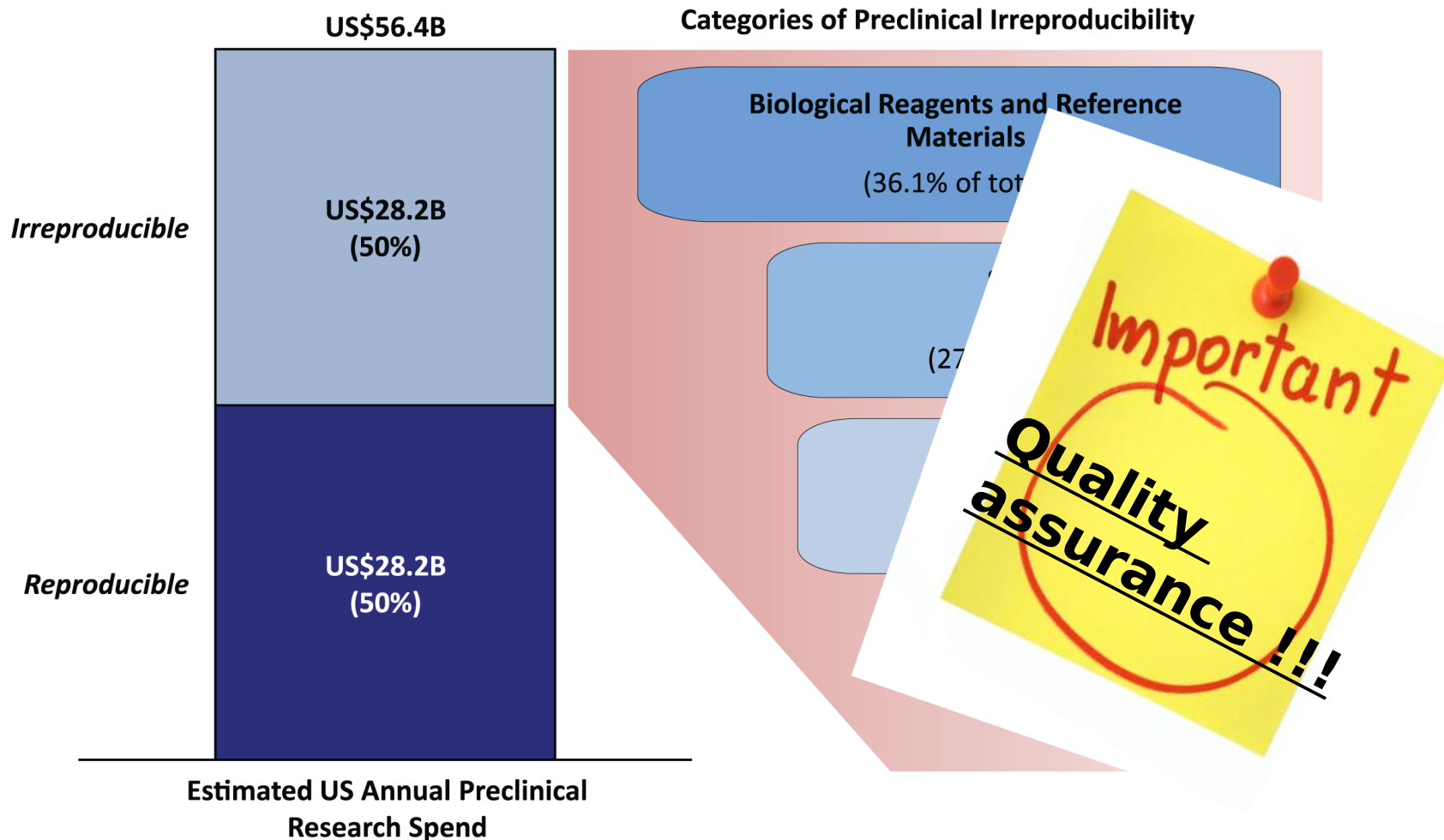
Leonard P. Freedman , Iain M. Cockburn, Timothy S. Simcoe. **PLOS**  
<https://doi.org/10.1371/journal.pbio.1002165>



*Reliability....*



# Irreproducibility cost





# Metrology of cells, nucleic acids and proteins

International System of Units - SI	
<b>K</b>	▶ kelvin (temperature)
<b>m</b>	▶ meter (distance)
<b>A</b>	▶ ampere (electric current)
<b>s</b>	▶ second (time)
<b>mol</b>	▶ mole (amount of substance)
<b>kg</b>	▶ kilogram (mass)
<b>cd</b>	▶ candela (intensity of light)

1. Counting viable cells

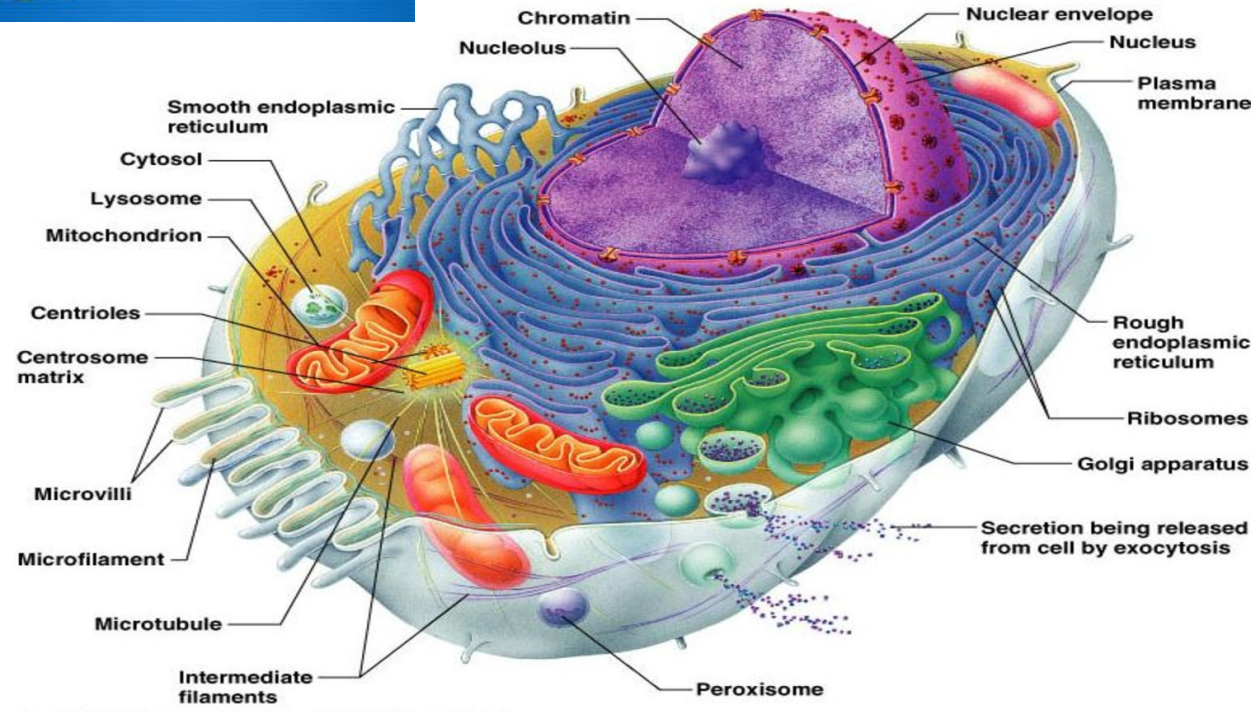
2. Identification and

quantification of amino acids and proteins

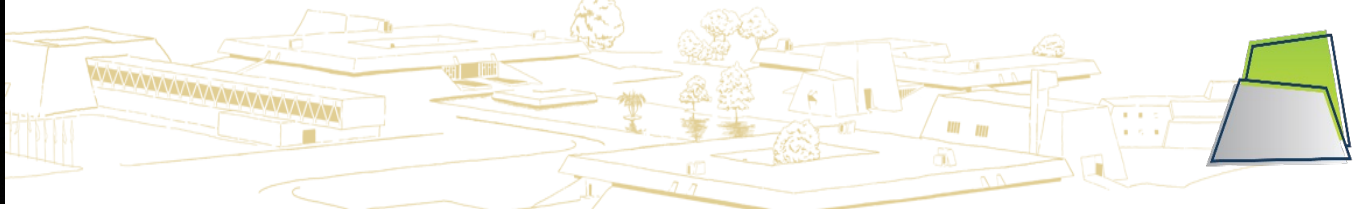
3. Identification and

quantification of nucleic acids (DNA, RNA, microRNA)

## of a Generalized Cell

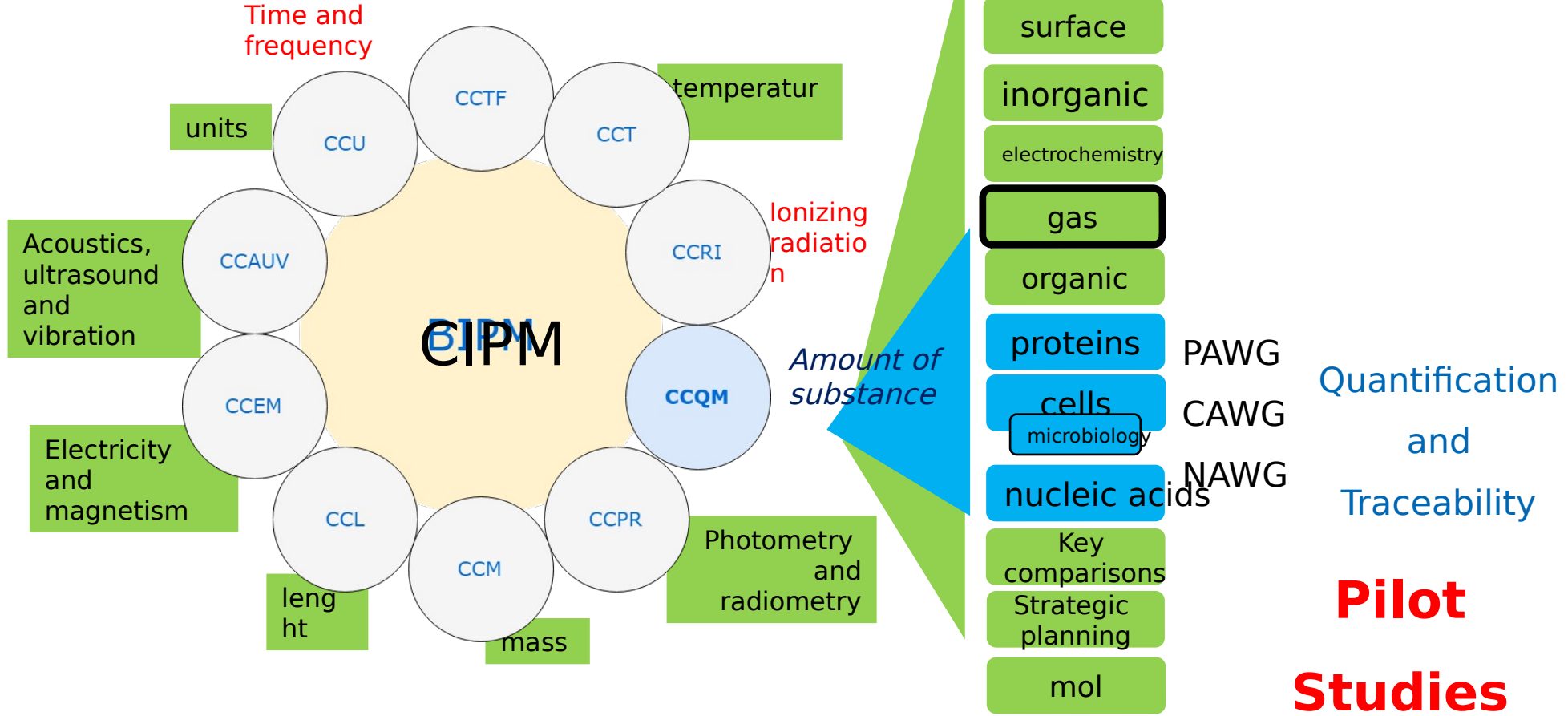






# Biometrology – 2001 BSWG/BIPM)

## Consultative Committees of the CIPM





# Life Sciences Applied Metrology

**Dimav**



**Lamav**

**Lamic**

**Labio**

**Lamac**

**Lqbio**

**Microscopy**  
*Optical,  
electronic,  
High throughput*

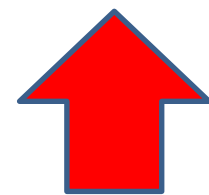
**Microbiology**  
*identification,  
quantification,  
preservation*

**Cell culture**  
*Authentication  
Tissue-equivalents  
in vitro toxicology*

**Macromolecules**  
*DNA, carbohydrate  
and protein  
analysis*

**Small biological  
molecule  
analysis**

Bacterial and  
yeast scale-up



Pharma  
scale-up

**Staff (researchers, technicians)**

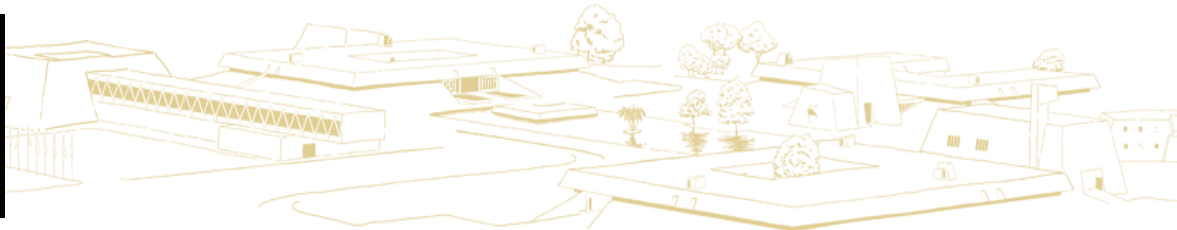
**7**

**8**

**6**

**8**

**3**

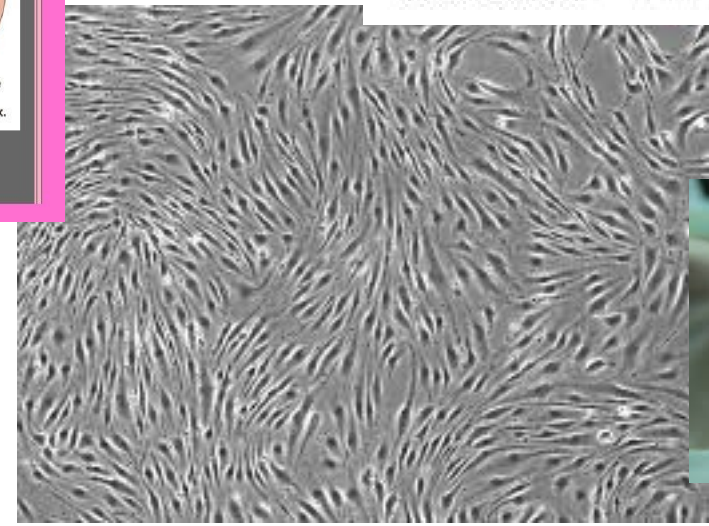
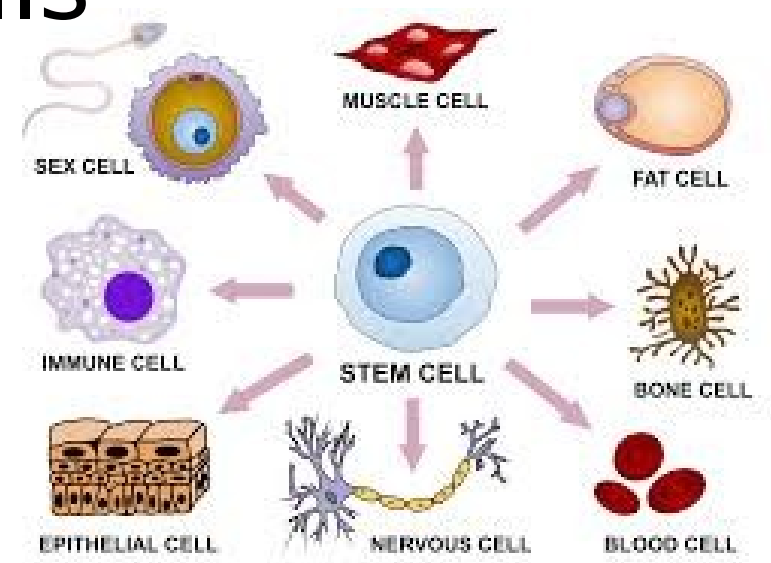


# Human cells

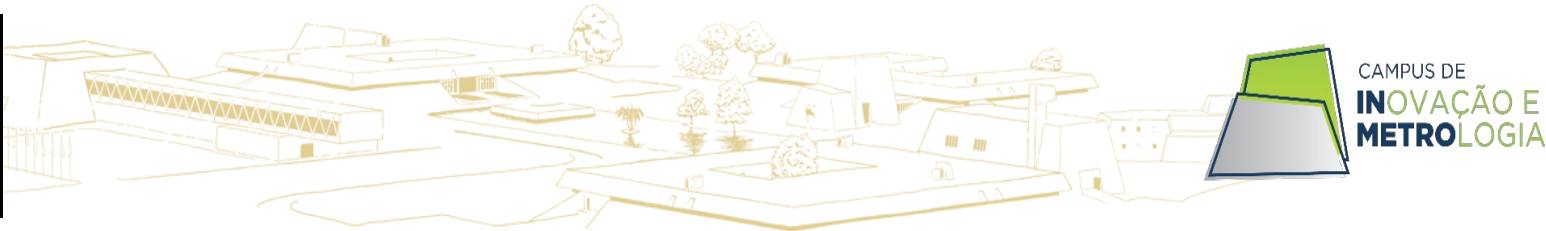
**FOUR TYPES OF ANIMAL TISSUES**

- Epithelial tissue** lines surfaces in the body.
- Muscle tissue** is made up of fibers that contract.
- Nervous tissue** consists of cells with projections that transmit electrical signals.
- Connective tissues:**
  - Loose connective tissue** acts as padding under skin and elsewhere.
  - Bone** and **cartilage** are connective tissues made up of cells in a hard or stiff extracellular matrix.
  - Blood** is a connective tissue made up of cells in a liquid matrix.

Other labels in the diagram include: Protein fibers, Soft extracellular matrix, Cells, and Nervous cell.







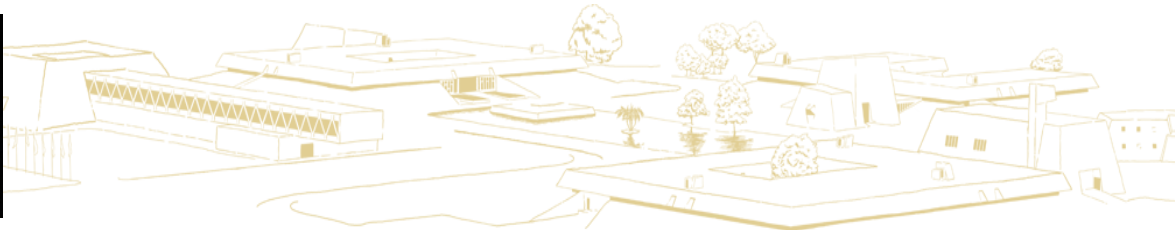
# Tissue Engineering - spheroids

- Human cells
  - Blood vessels
  - Mucosa
    - Gastric
    - Respiratory
    - Oral
    - Intestine;
  - Bone
  - **Cartilage**



Universidade Federal Fluminense



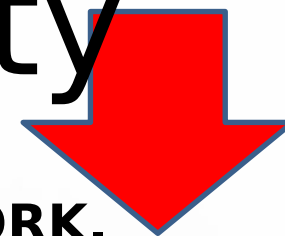


# SOCIAL AND ECONOMIC IMPACT

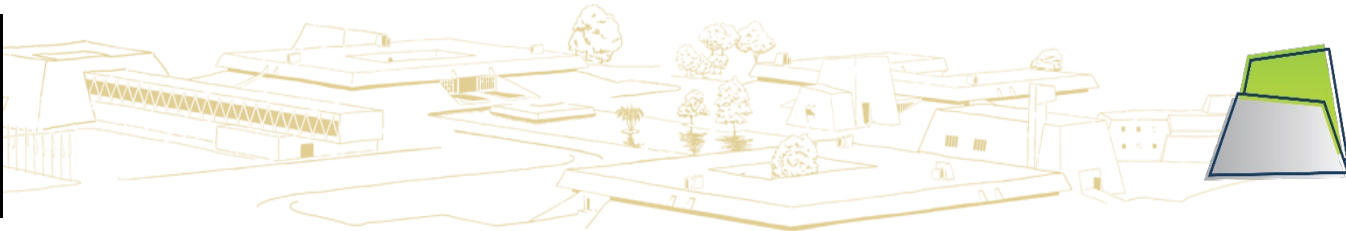


**- IN 2013, ABOUT \$ 304 BILLION WAS SPENT ON MEDICAL EXPENSES AND SICK LEAVE IN THE UNITED STATES.**

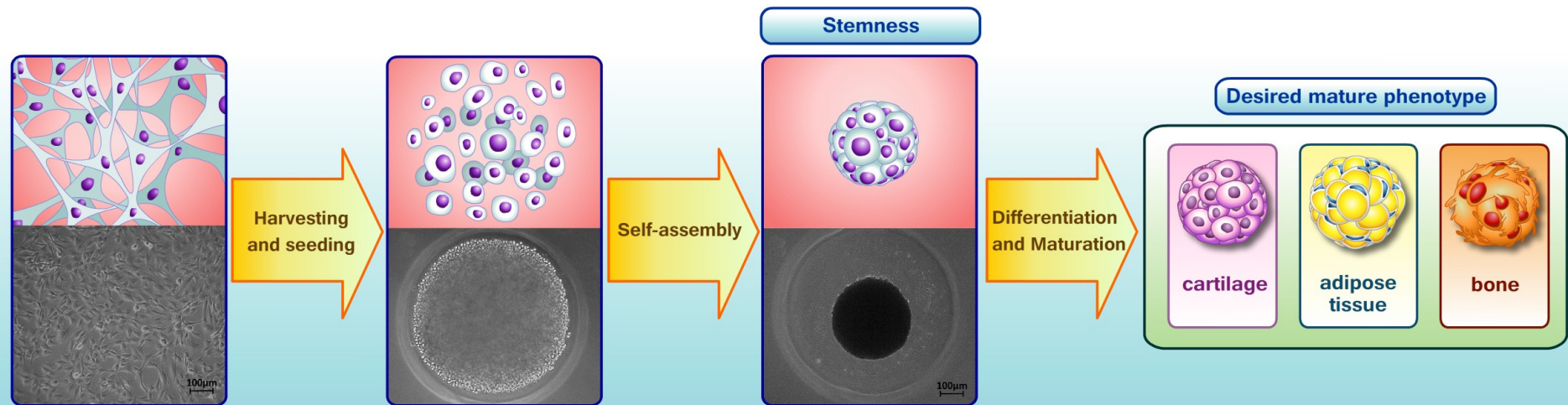
## Life Quality



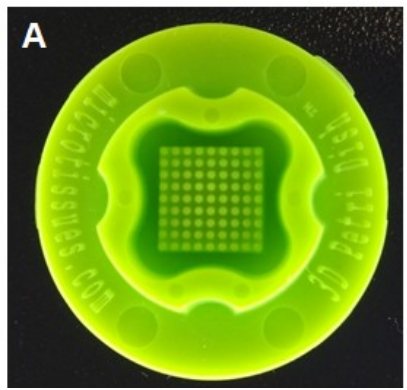
- 7.5% OF LEAVES OF WORK.**
- 10.5% OF SICK LEAVE APPLICATIONS.**
- 6.2% EARLY RETIREMENT.**



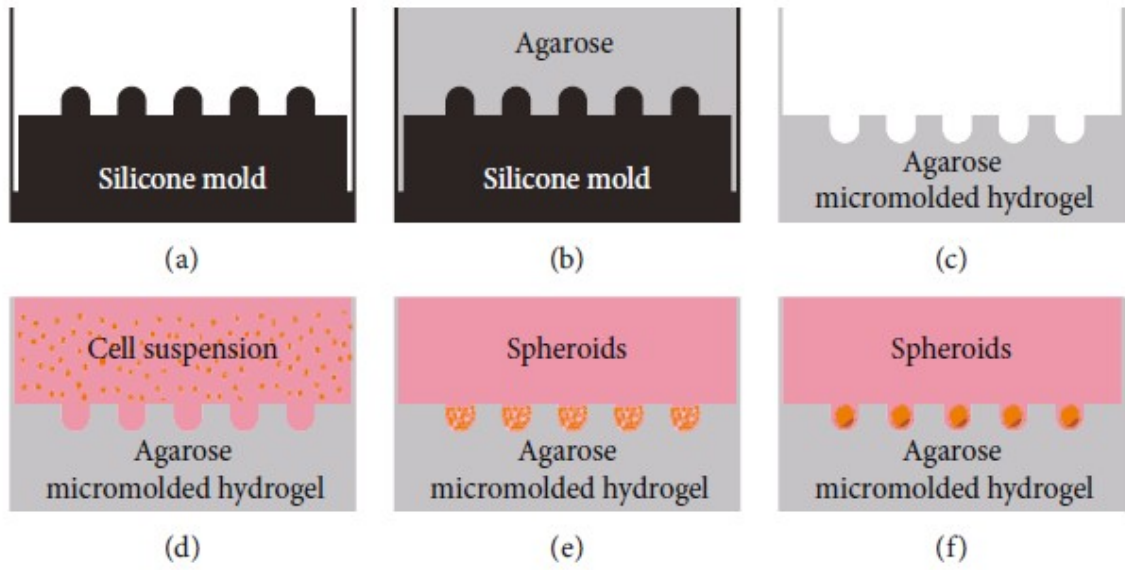
# Tissue Engineering for bone and cartilage injury



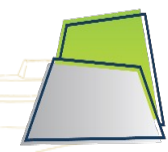
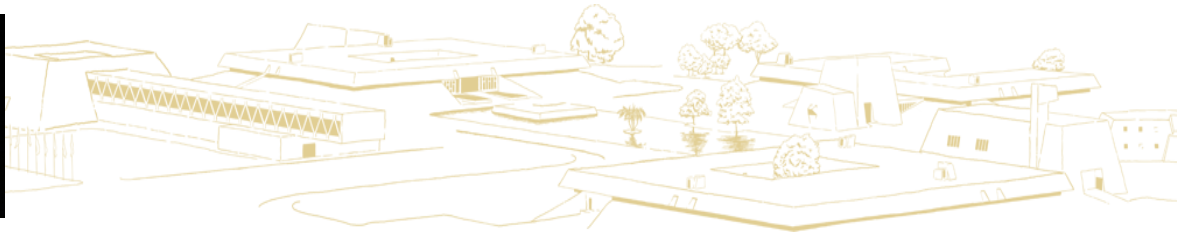
# Human adipose tissue derived stem cells spheroids

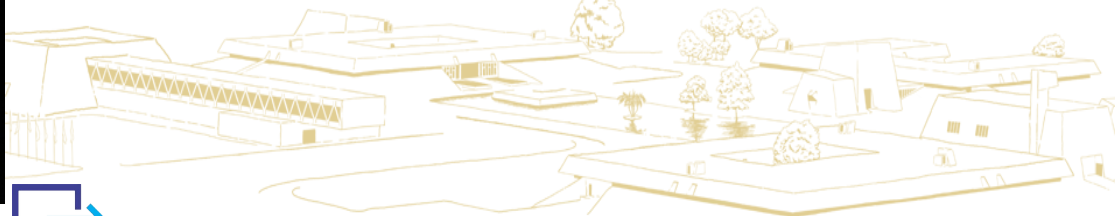


**Micro-molded non-adhesive hydrogel**







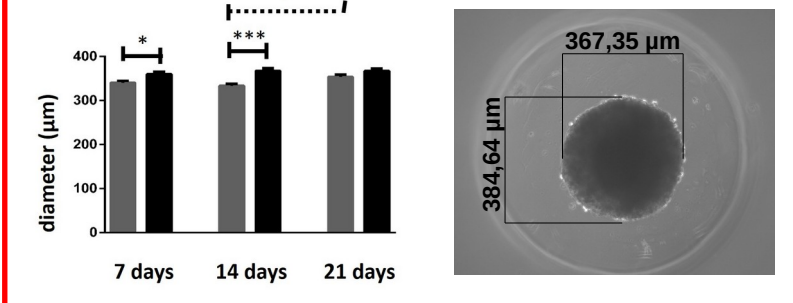


# End points (analysis) of 3D spheroids

## From spheroids

- Diameter measurement (viability)
- Electronic microscopy (morphology)
- Biomechanical assay
- Histology/Specific targets (immunofluorescence, immunohistochemistry)
- Molecular assays (qPCR)

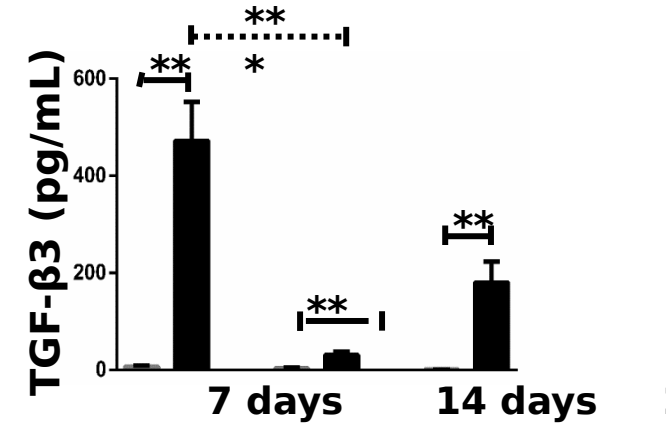
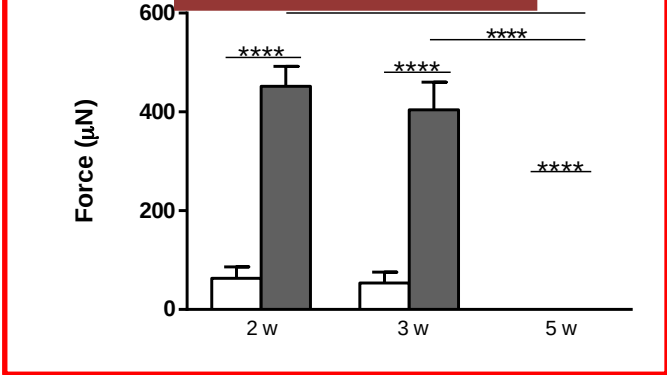
## REPRODUCIBILITY



## From spheroid culture supernatant

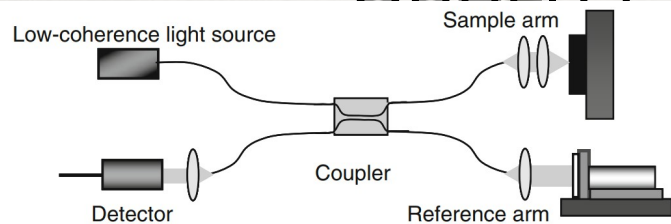
- Biochemistry assays (viability)
- Non-specific targets (secretome)
- Specific targets (multiplex, CBA)

## RASTREABILIDADE

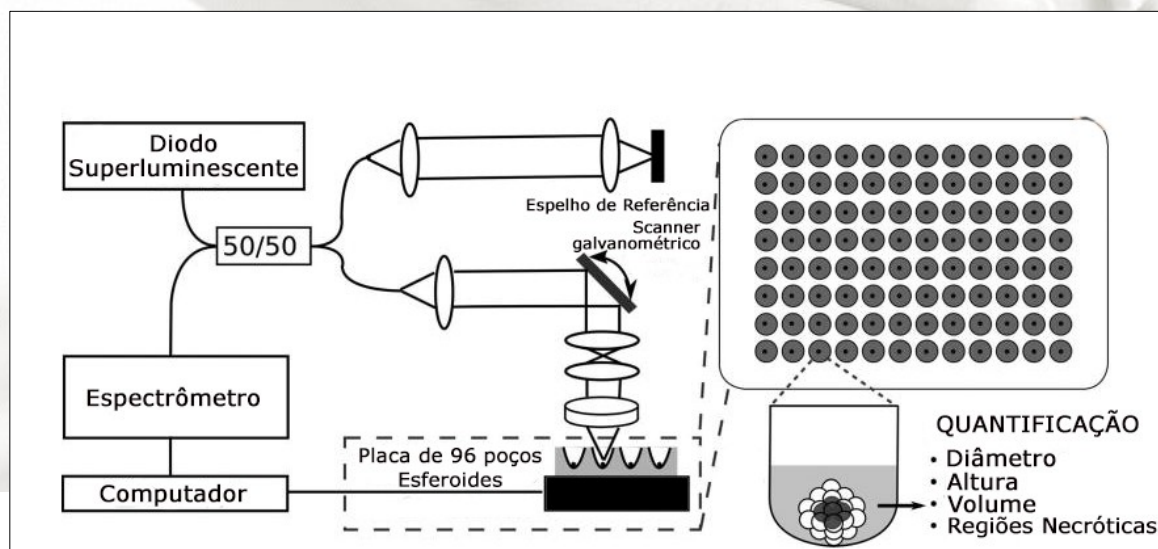


# OPTICAL COHERENCE TOMOGRAPHY - OCT (HUANG ET AL, 2017)

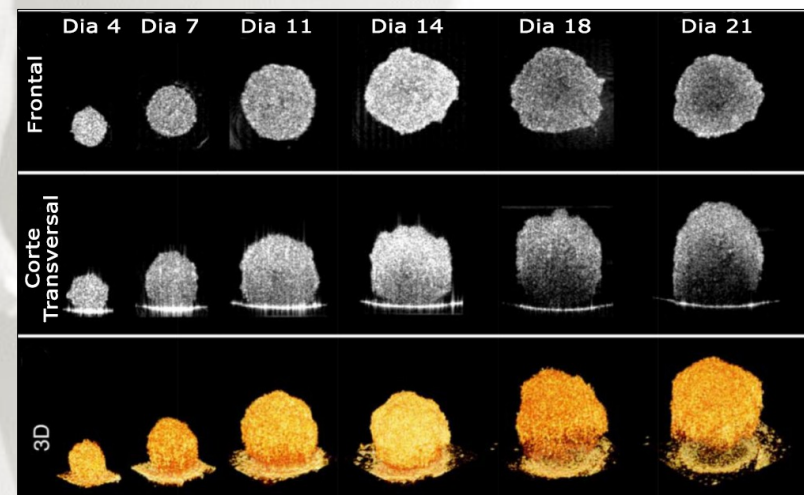
OCT USES LIGHT WAVES TO TAKE CROSS-SECTION  
IMAGES OF TISSUE: NON-INVASIVE, REAL TIME,  
QUALITY CONTROL OF SPHEROIDS



POPESCU et al, 2011

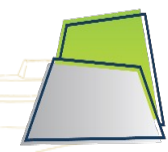


HUANG et al, 2007

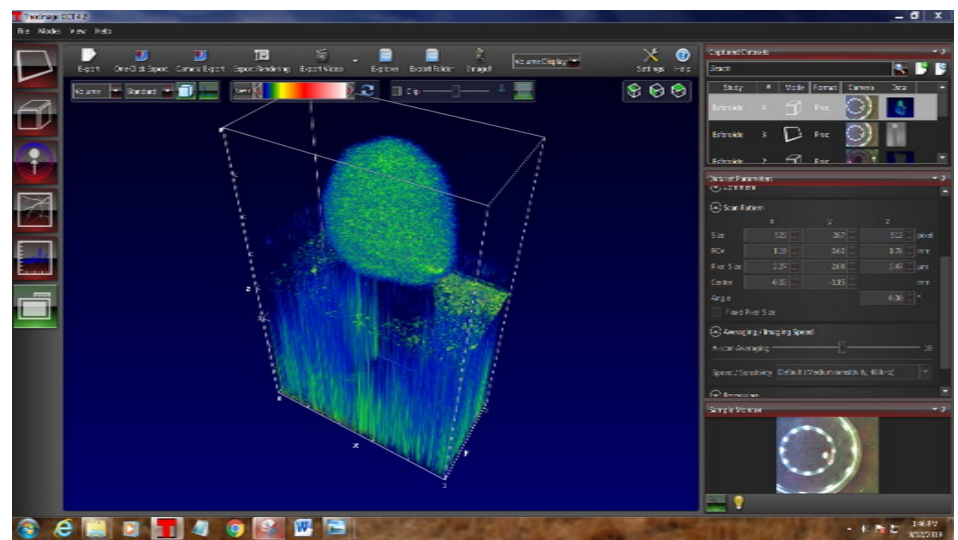
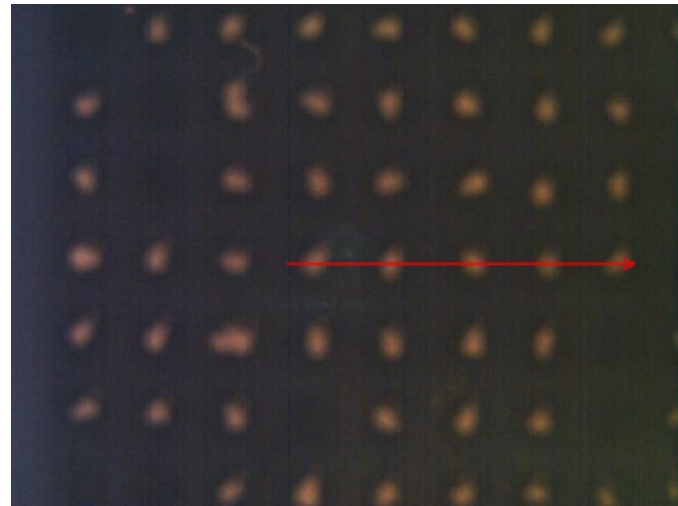
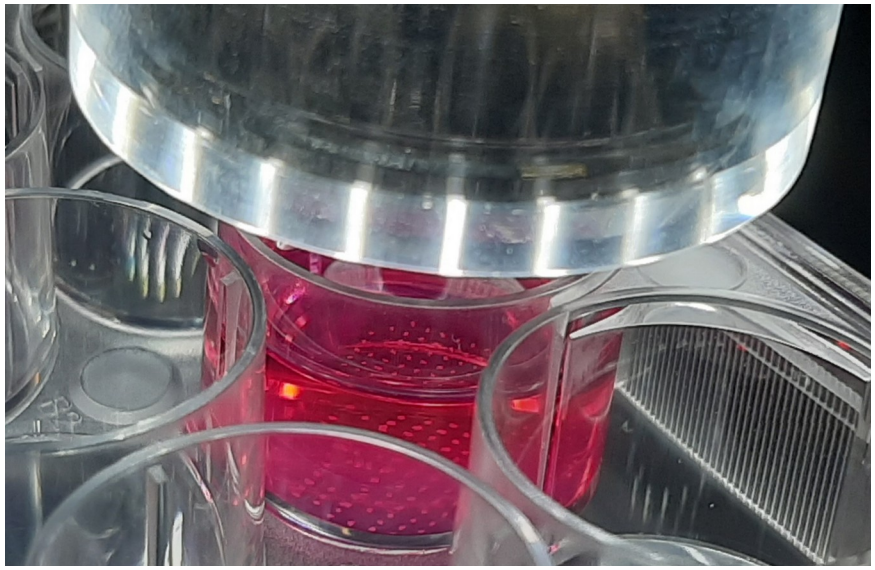


HUANG et al, 2017

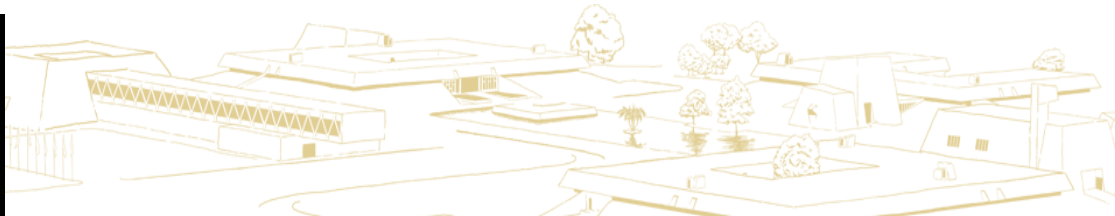




# PRELIMINARY RESULT

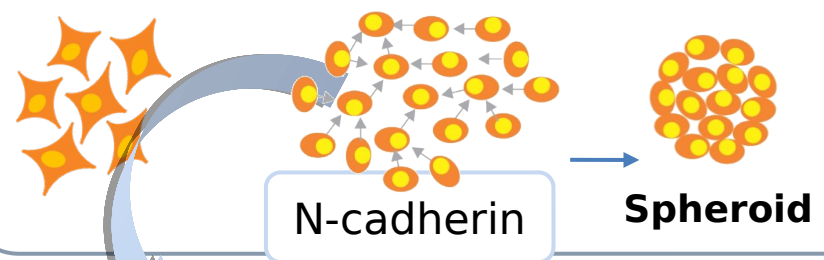




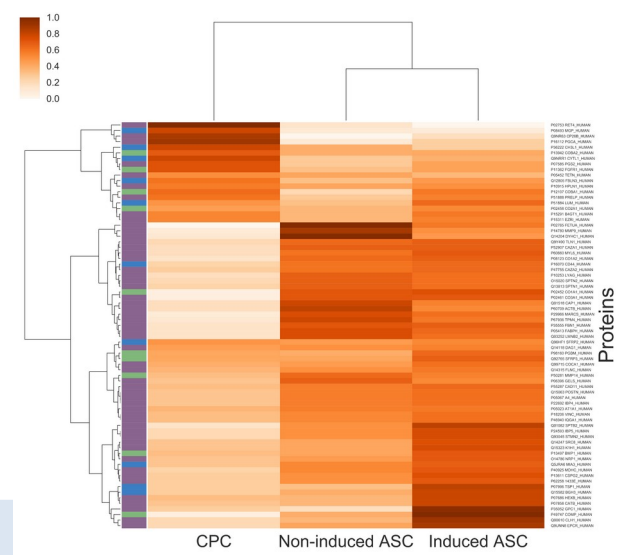
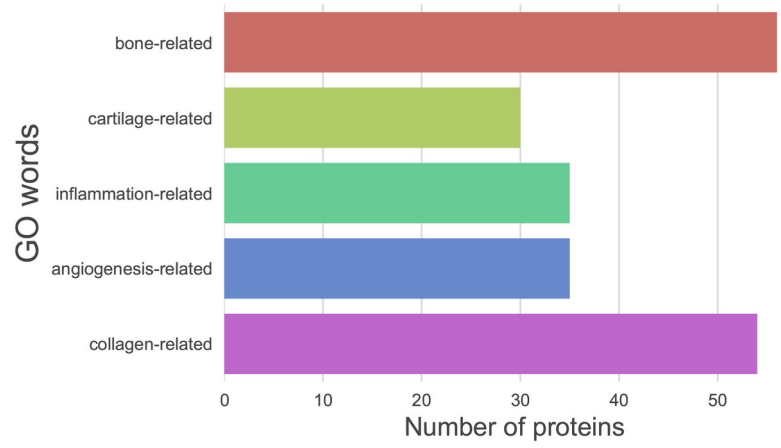
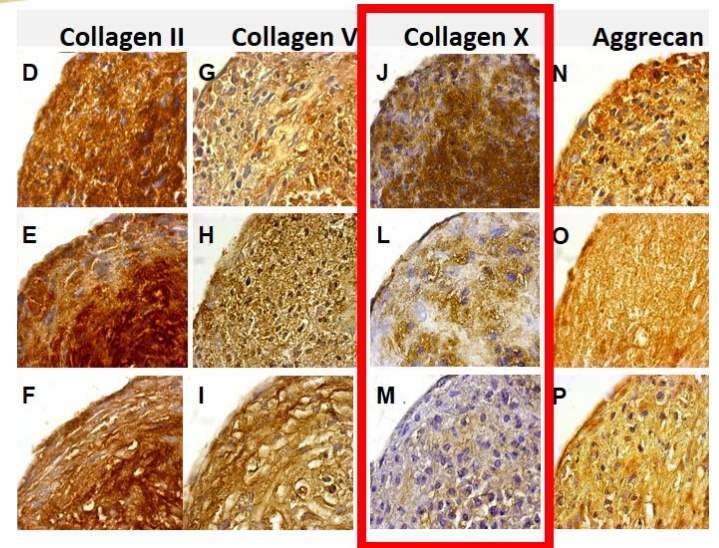


**Cartilage  
bioengineering**

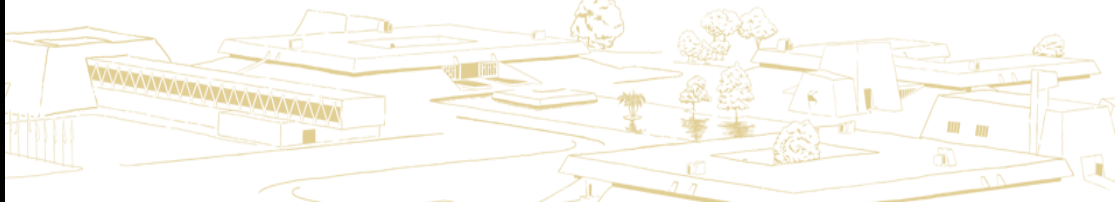
**Biological advantages of self-assembly**



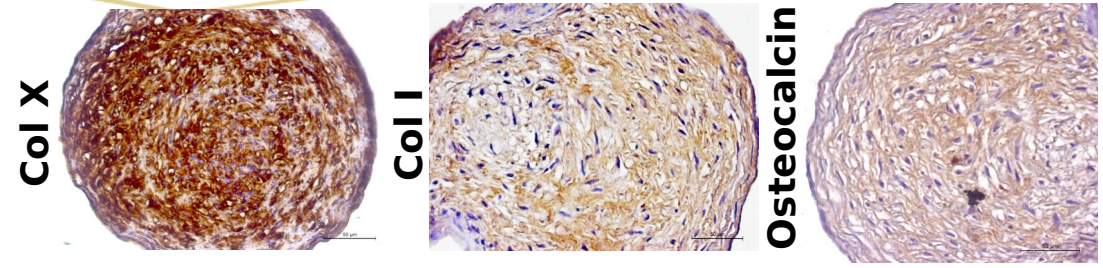
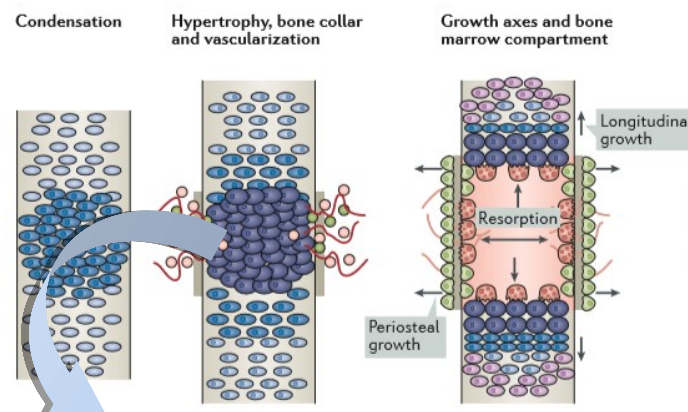
**Embryological development of stable cartilage**



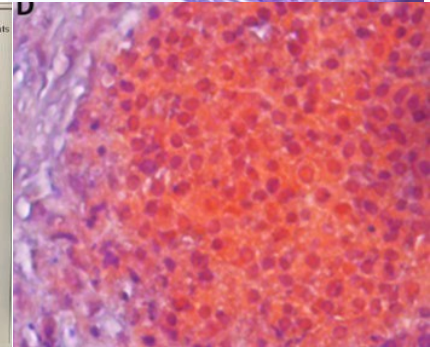
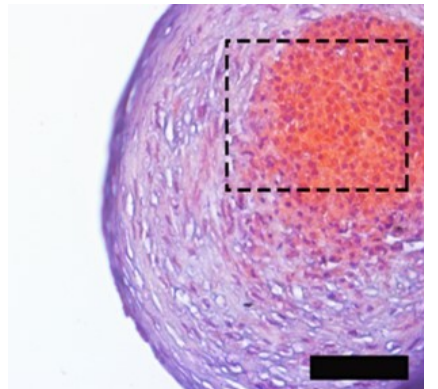
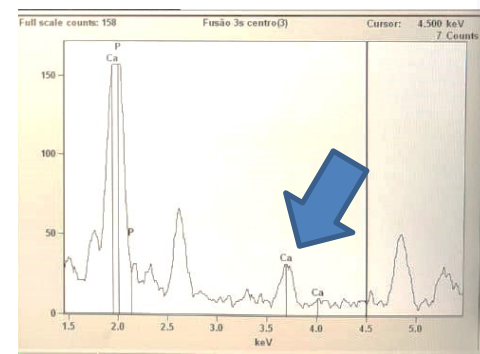
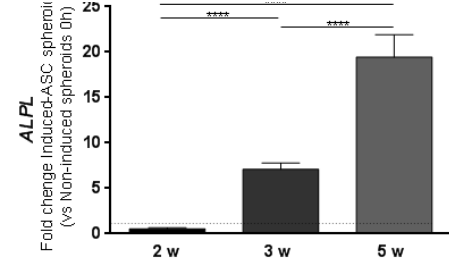
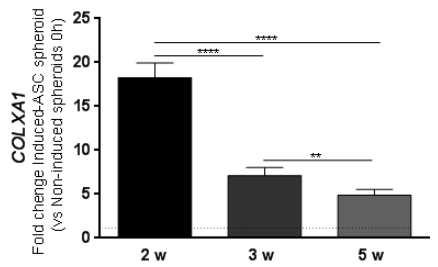
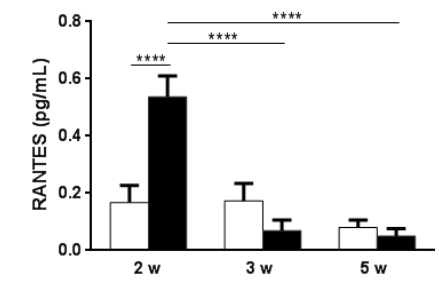
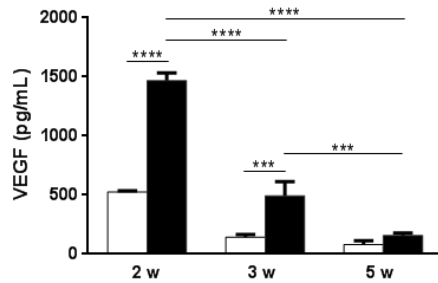
→ Côttes et al. Tissue Eng Part A. 2019 Feb 8. doi: 10.1089/ten.TEA.2018.0311



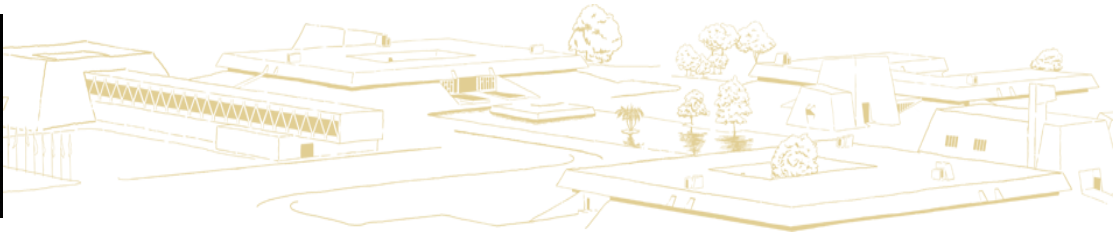
**Bone bioengineering**



**Embryological development of endochondral ossification**  
**Engineered hypertrophic cartilage**








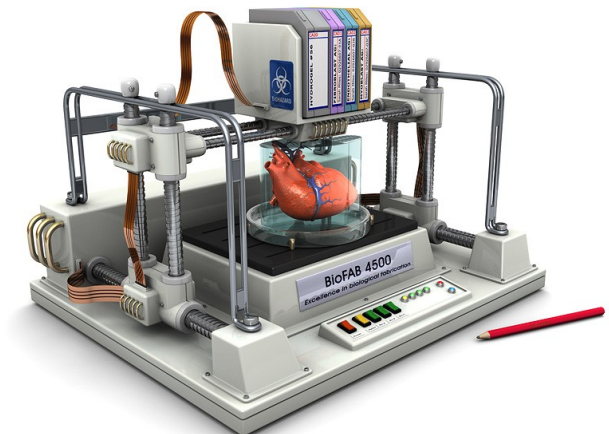
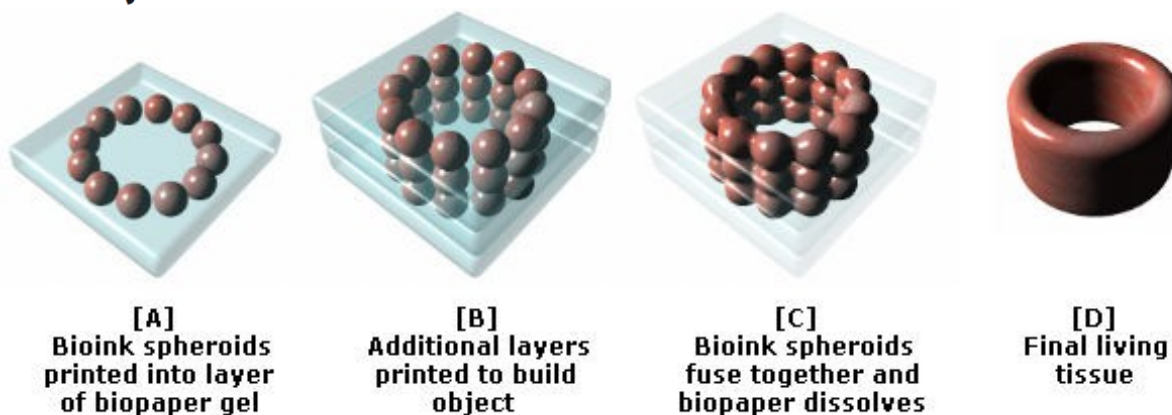
# Bioprinting

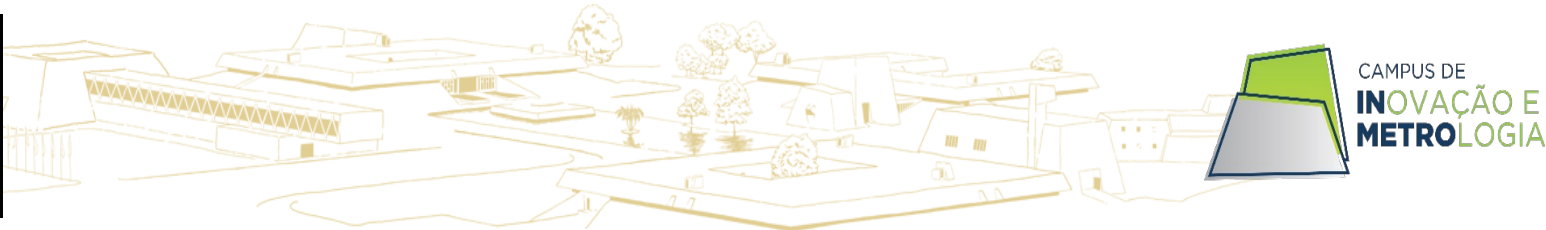
*Original Article*

## The fusion of tissue spheroids attached to pre-stretched electrospun polyurethane scaffolds

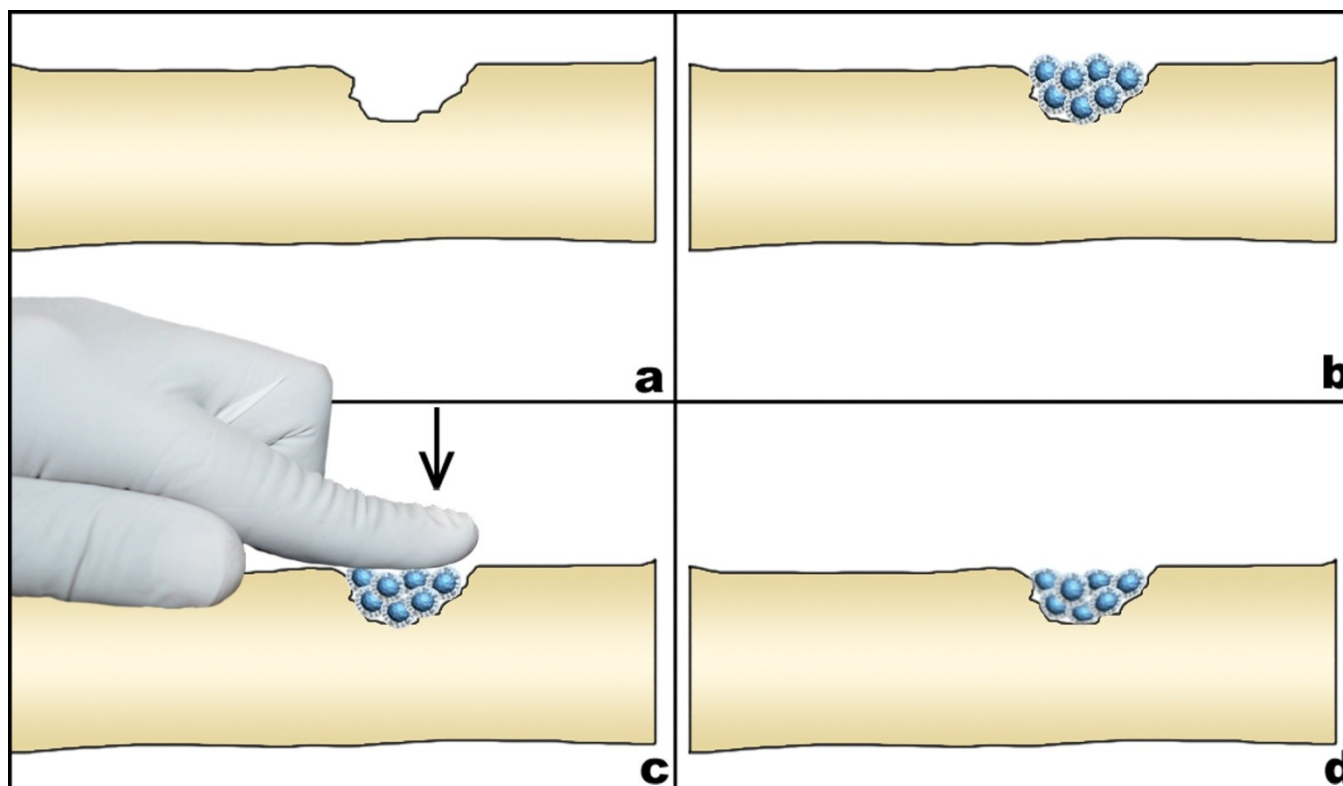
Journal of Tissue Engineering  
Volume 5: 1–11  
© The Author(s) 2014  
DOI: 10.1177/2041731414556561  
tej.sagepub.com  


Vince Beachley<sup>1</sup>, Vladimir Kasyanov<sup>2</sup>, Agnes Nagy-Mehesz<sup>3</sup>,  
Russell Norris<sup>3</sup>, Iveta Ozolanta<sup>2</sup>, Martins Kalejs<sup>2,4</sup>, Peteris  
Stradins<sup>2,4</sup>, Leandra Baptista<sup>5</sup>, Karina da Silva<sup>5</sup>, Jose Grainjero<sup>5</sup>,  
Xuejun Wen<sup>6</sup> and Vladimir Mironov<sup>3,7</sup>



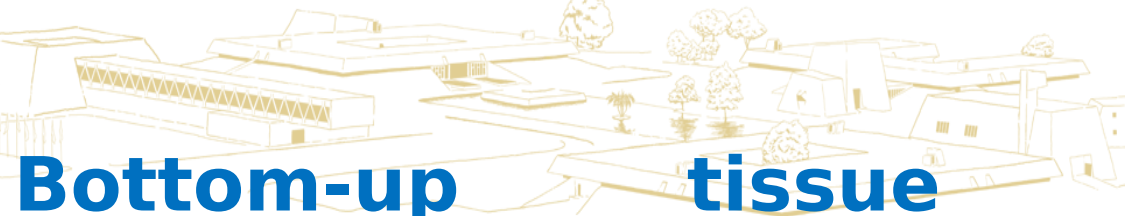


## CLINICAL CONCEPT: IN SITU RAPID TISSUE BIOFABRICATION USING SCAFFOLDS

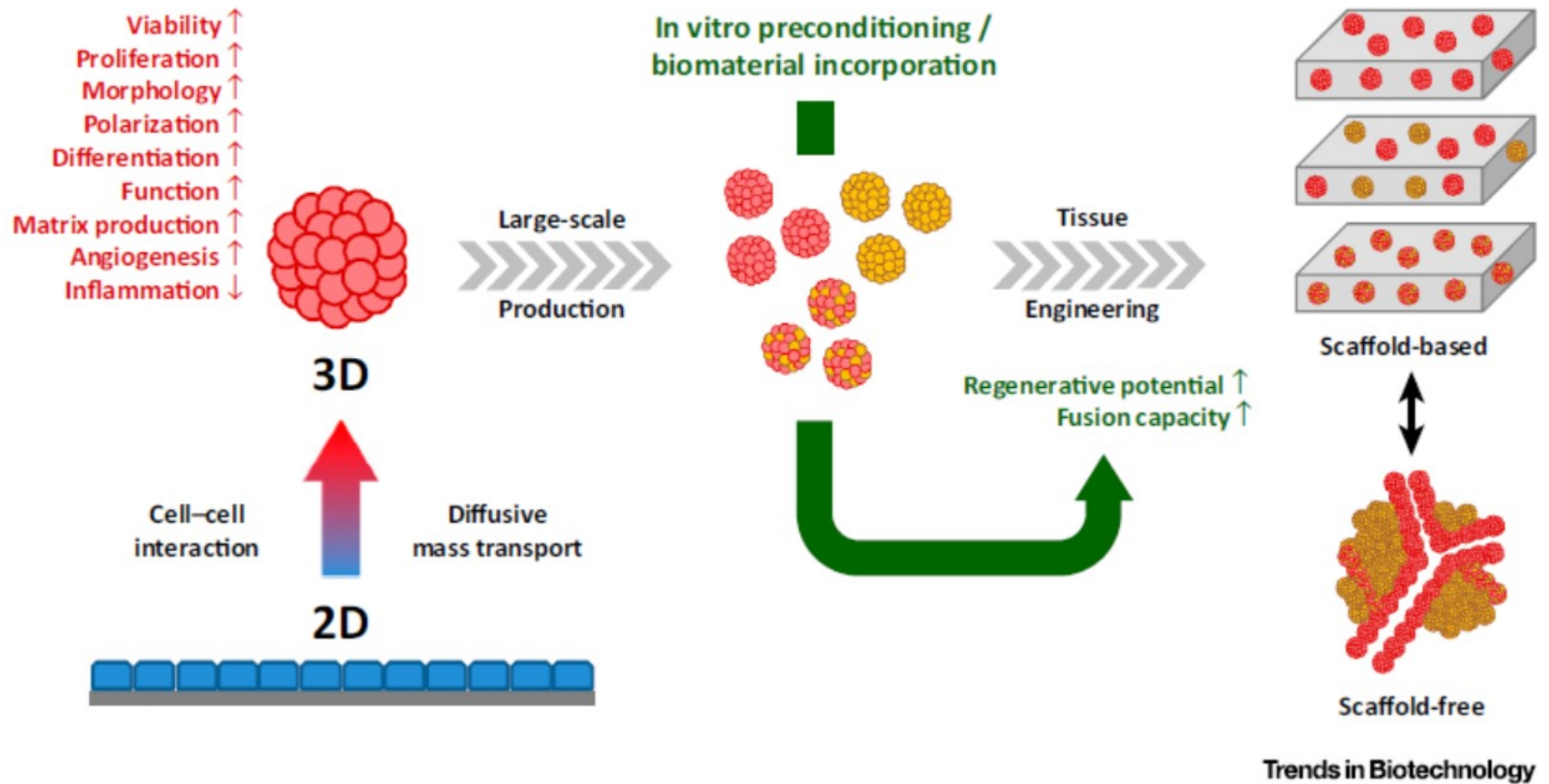


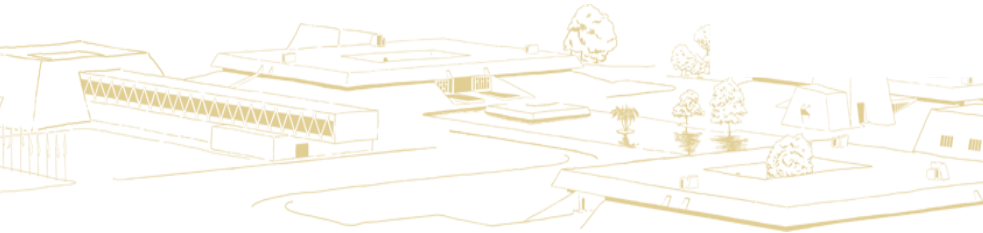
**Scheme demonstrating in vivo rapid 3D tissue biofabrication using tissue spheroids**



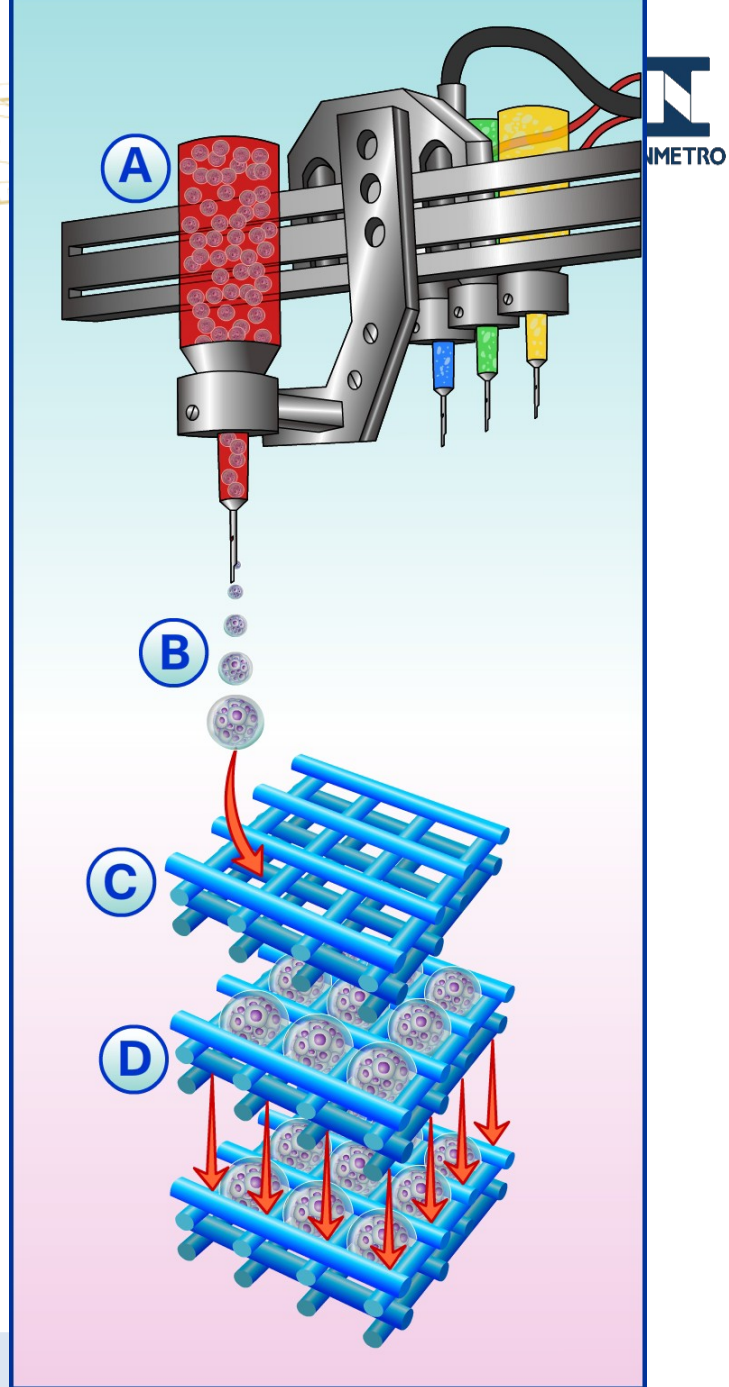
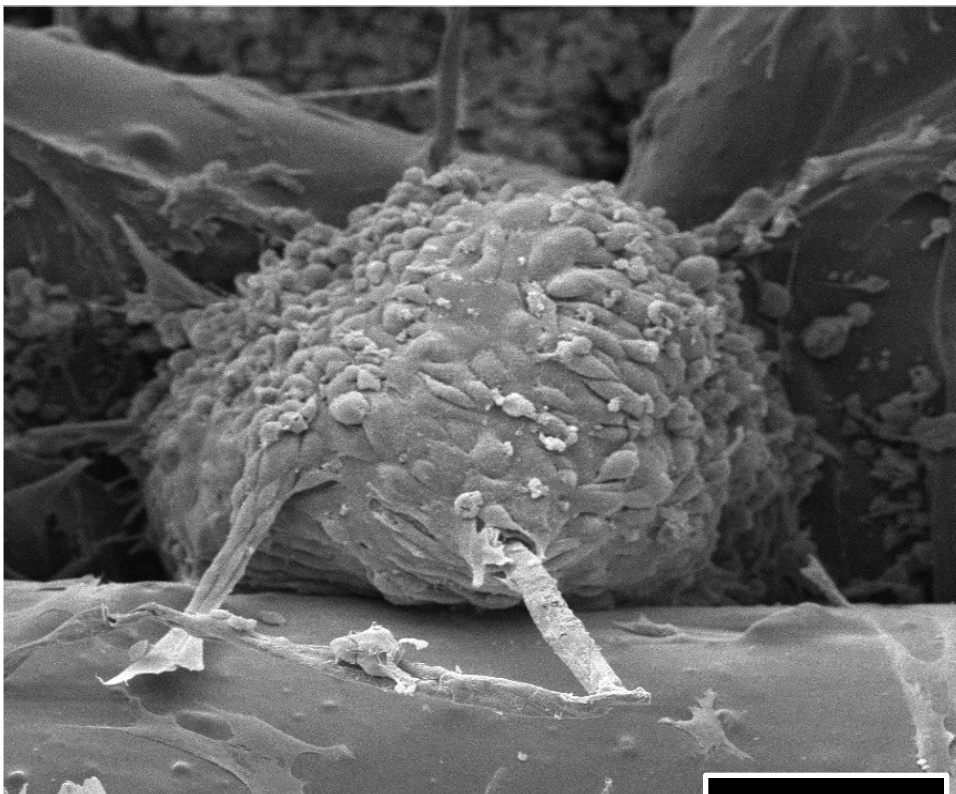


# Bottom-up tissue engineering:





# Cartilage and bone bioprinting

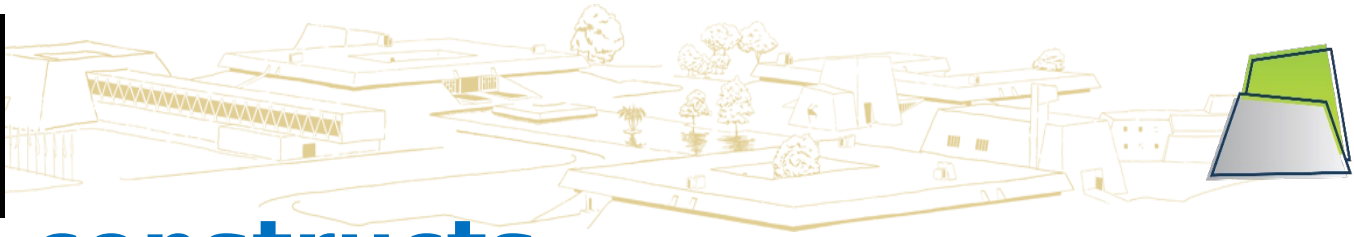




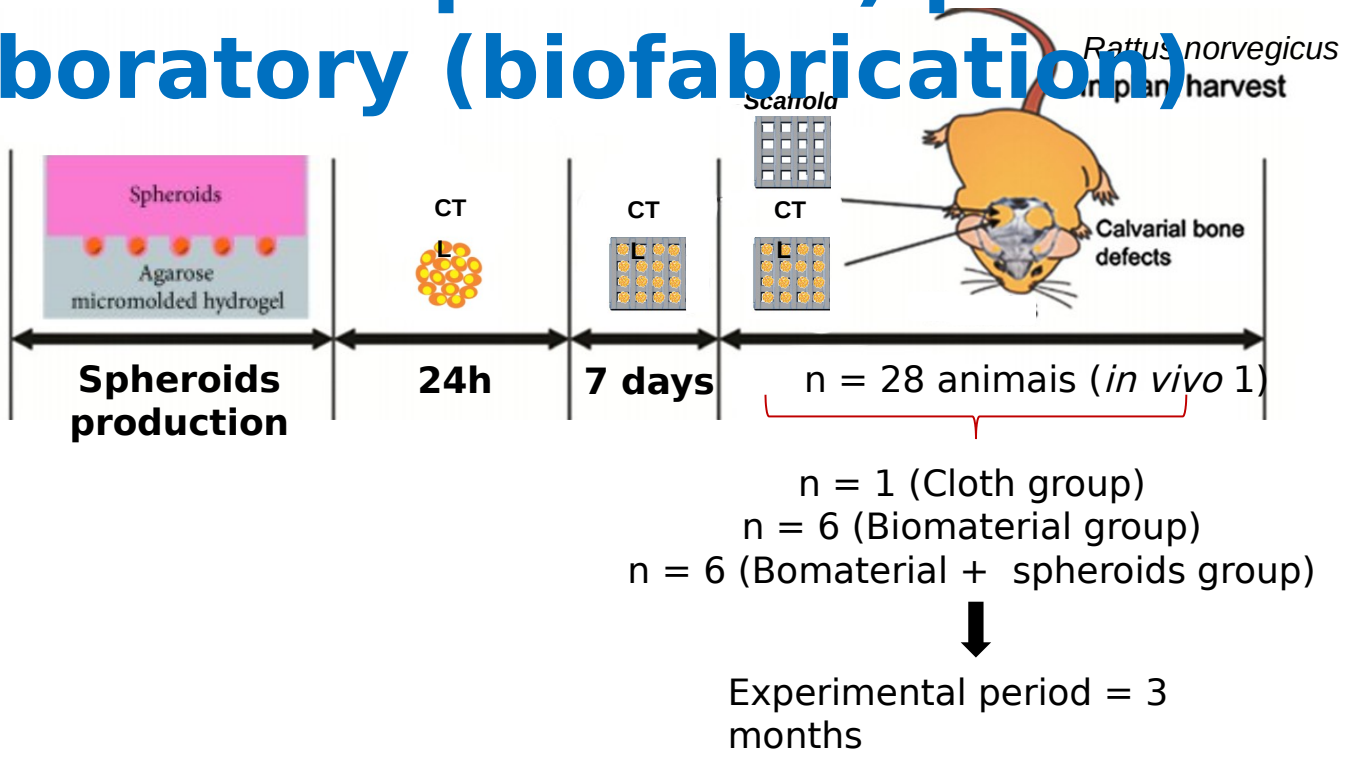
# Our first bioprinting test with cartilage spheroids





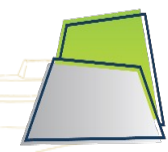


# Bone constructs (biomaterial+spheroids) produced in the laboratory (biofabrication)

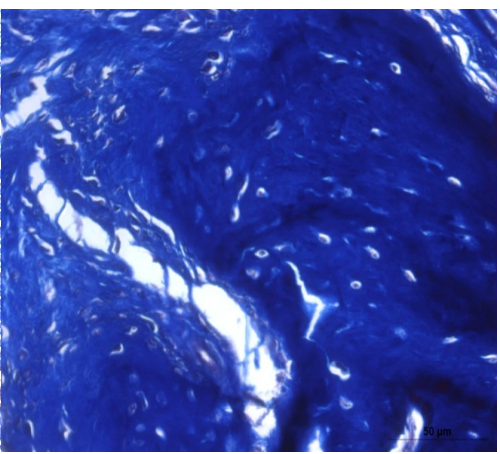
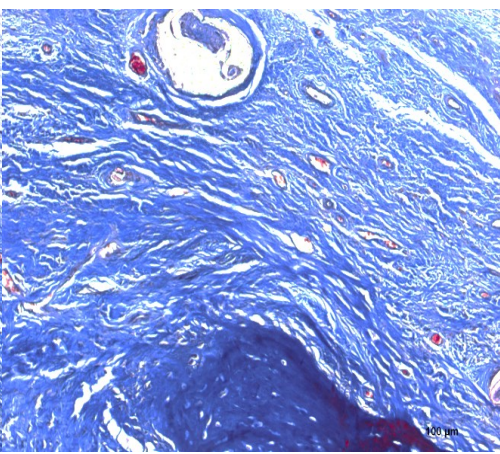
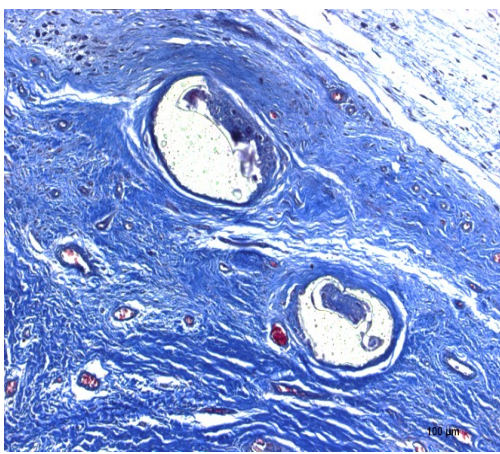
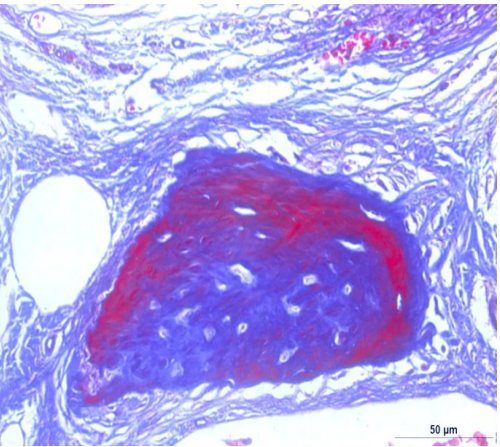
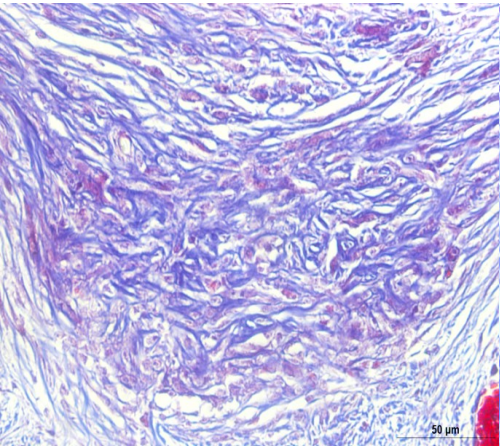
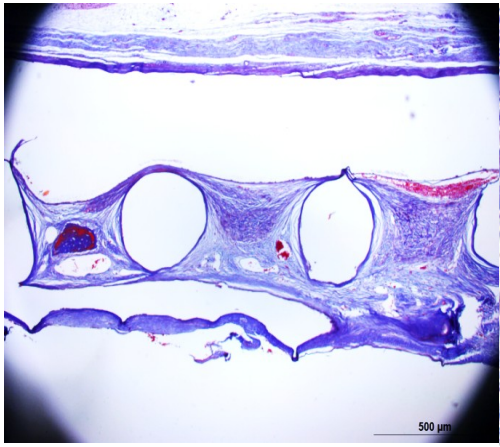


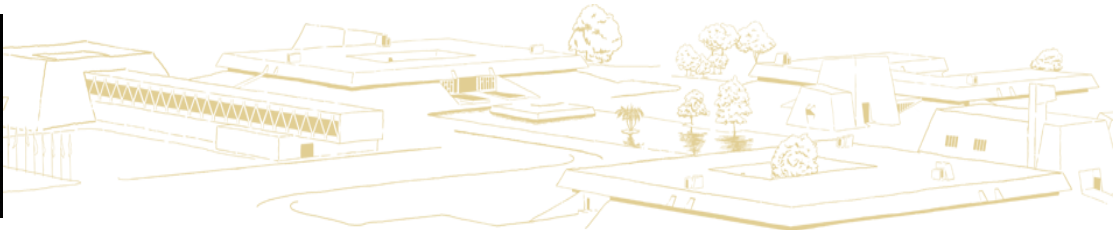
**Paulo A de O, Castro-Silva II, Oliveira DF, Machado ME, Bonetti-Filho I, Granjeiro JM. Repair of critical-size defects with autogenous periosteum-derived cells combined with bovine anorganic apatite/collagen: an experimental study in rat calvaria. Braz Dent J. 2011;22(4):322-328. doi:10.1590/s0103-64402011000400011**



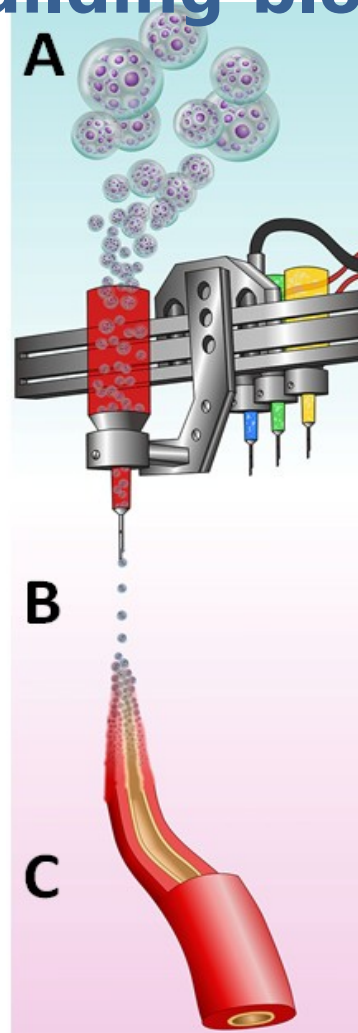
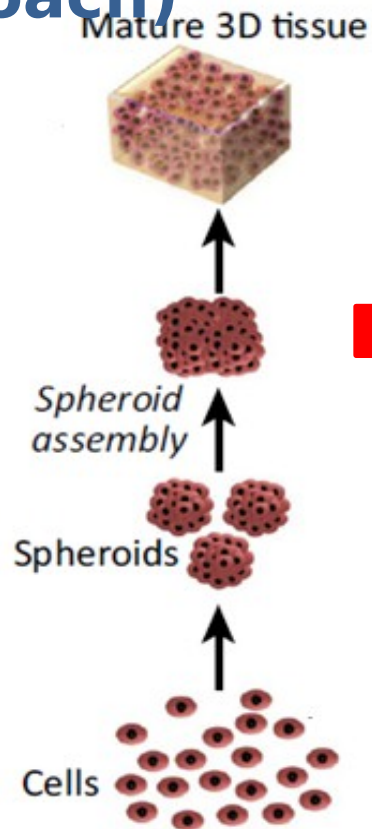


# 3 months after implantation: biocompatibility, no immunological rejection – **new bone formed**





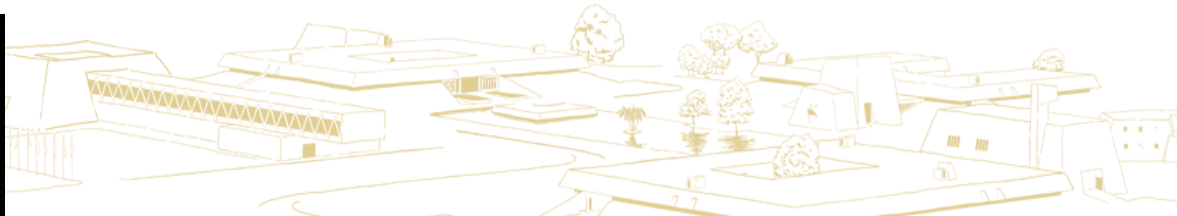
# 3D cell culture perspective: Bioprinting using spheroids as building-blocks (bottom-up approach)



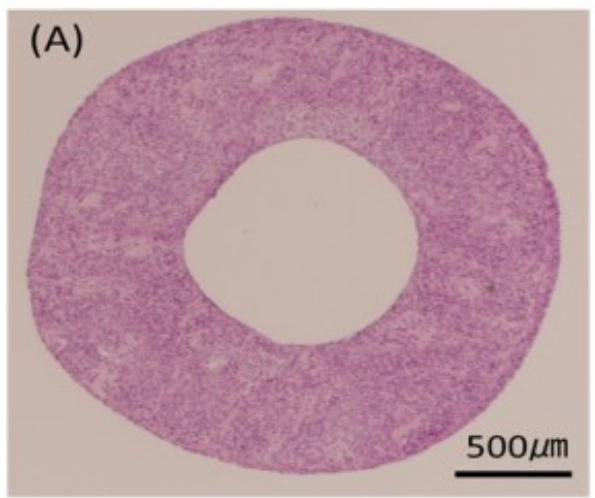
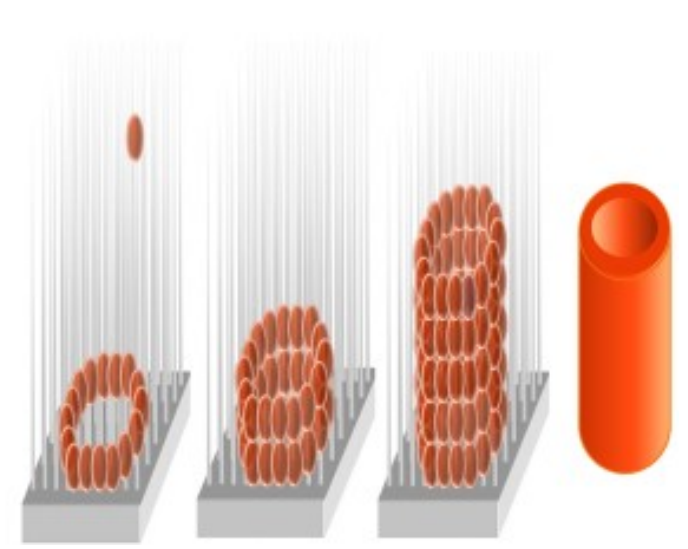
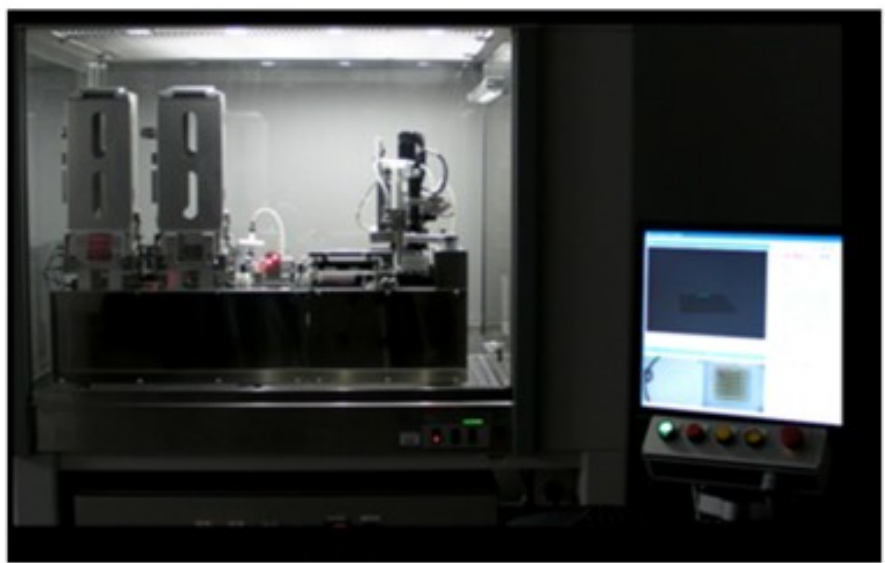
Adaptado de Guven S et al., Trends Biotechnol. 2015, 33:269-279. doi: 10.1016/j.tibtech.2015.02.003.

Baptista LS et al. Frontiers In Bioscience, Landmark, 23, 1969-1986, June 1, 2018. DOI No:10.2741/4683]





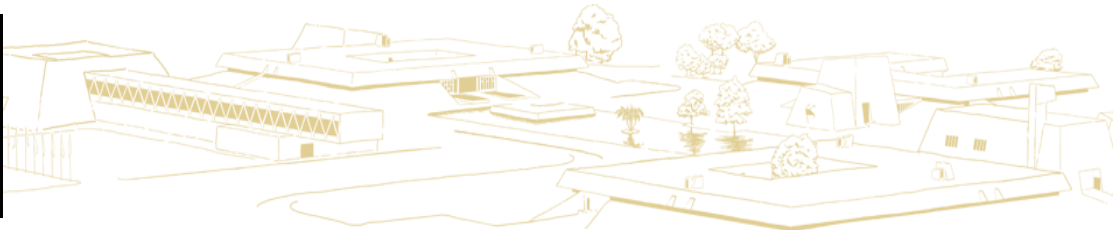
# → Bioprinting using spheroids as building-blocks



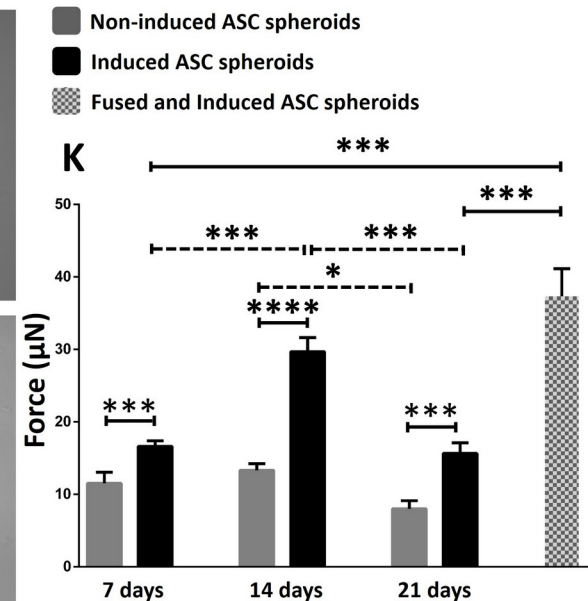
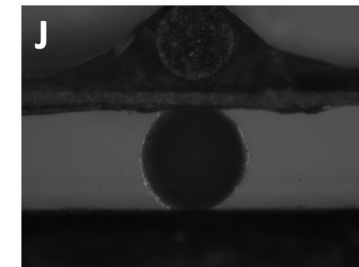
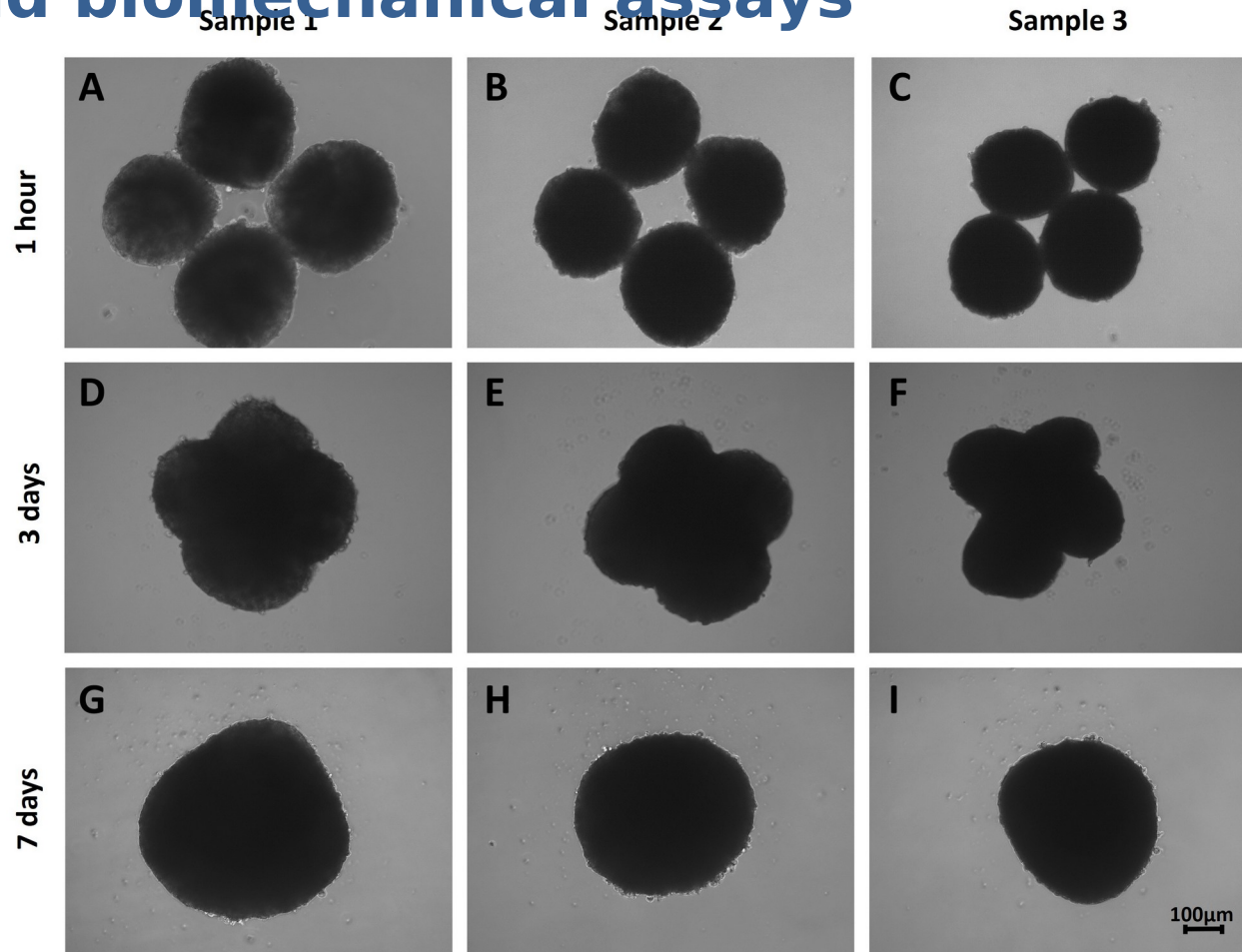
1.5mm diâmetro por 7mm comprimento

→ Itoh M et al. PLoS One. 2015  
1;10(9):e0136681.  
doi:10.1371/journal.pone.0136681.

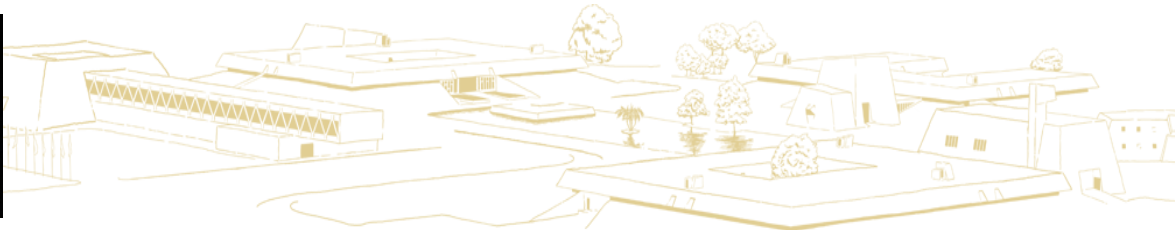




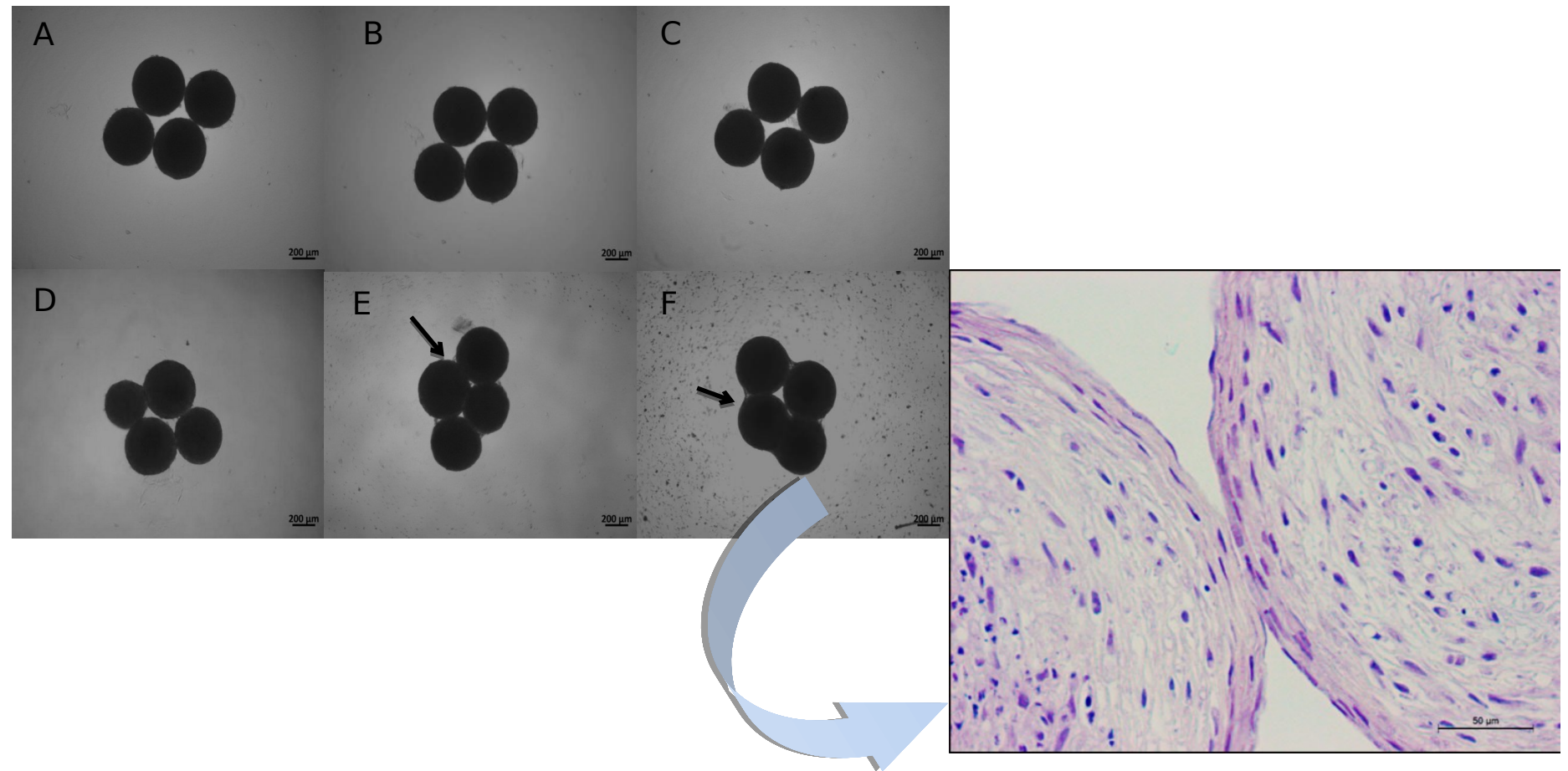
# Bioprinting using spheroids as building-blocks: fusion and biomechanical assays

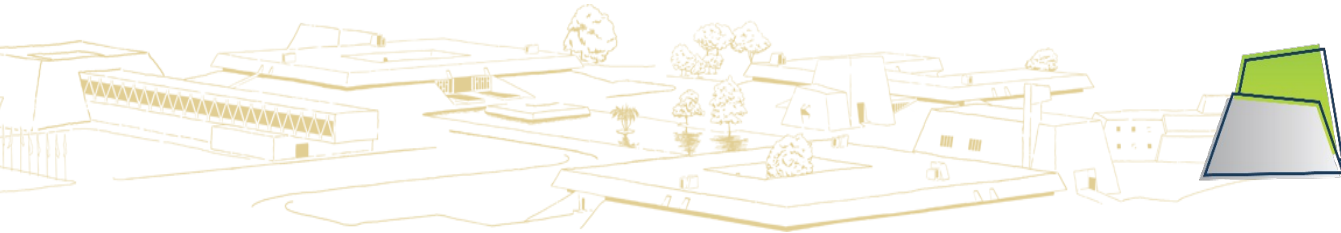


Côrtes et al. Tissue Eng Part A. 2019 Feb 8. doi: 10.1089/ten.TEA.2018.0311



# Bioprinting using spheroids as building-blocks: fusion and biomechanical assays

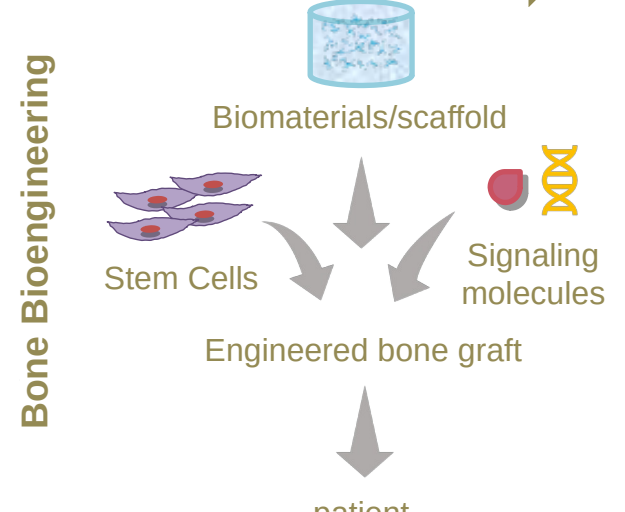
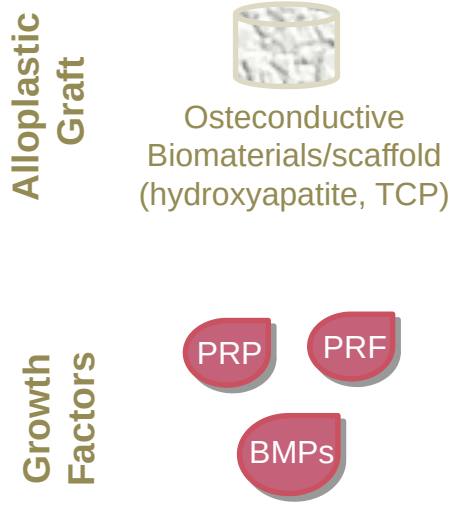
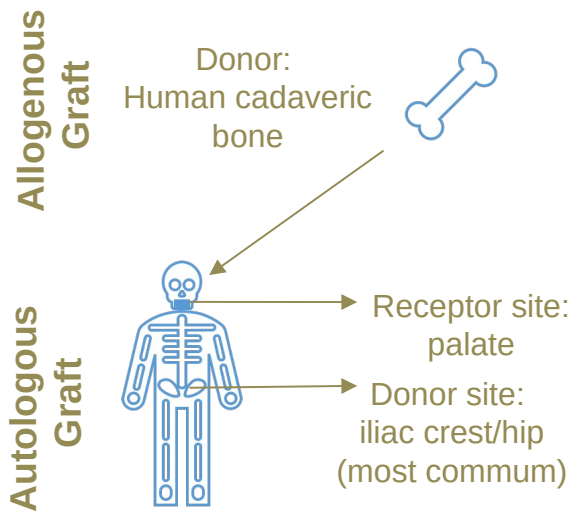
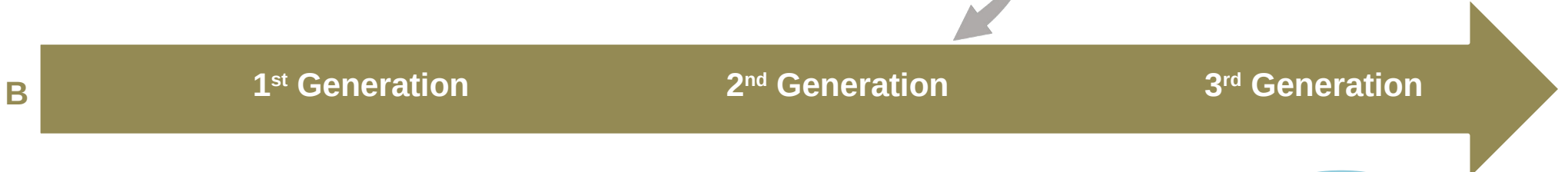
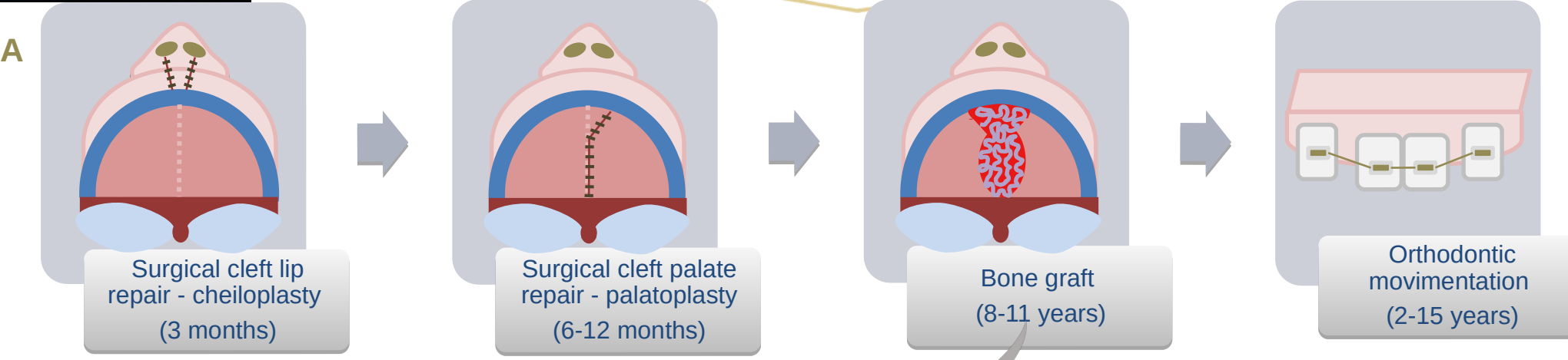
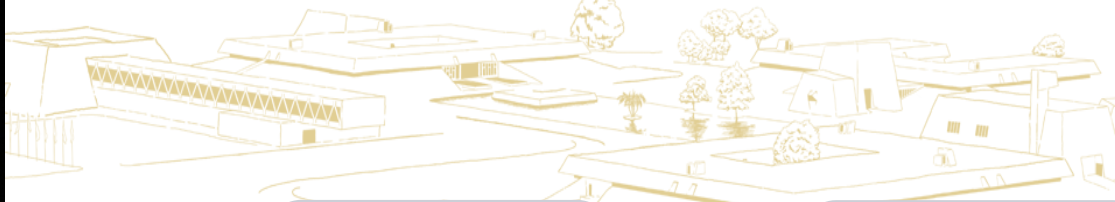




# Motivation







# Biometry: the new frontier to be explored!



## MISSÃO DO INMETRO

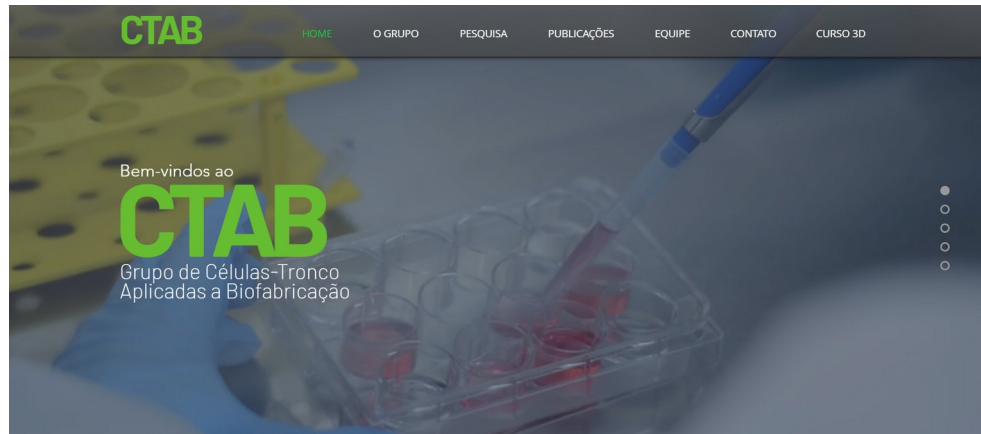
A **medida certa** para  
promover confiança à  
sociedade e  
competitividade  
ao setor produtivo.

# Agradecimentos

Collaborator:  
Anderson Beatriel,  
Inmetro



<https://www.grupoctab.com/>



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**Isis Côrtes, Inmetro**  
**Renata Matsui, Inmetro**  
**Gabriela Kronemberger, Unigranrio**  
**Letícia Charelli, COPPE - UFRJ**

**Master student:**  
**Guilherme Miranda, Inmetro**

**Undergraduate students:**  
**Bianca Montenegro, UFRJ-Xerém**  
**Marcela Marins, UFRJ-Xerém**  
**Tathiana Proença, UFRJ-Xerém**





II Workshop  
**BIOIMPRESSÃO  
& ENGENHARIA  
DE TECIDOS**

OPORTUNIDADES E DESAFIOS DAS  
CONVERGÊNCIAS TECNOLÓGICAS  
NA INDÚSTRIA 4.0

**10 e 11 / FEV**  
INMETRO - XEREM - RJ



CAMPUS DE  
**INOVAÇÃO E  
METROLOGIA**



## DIA 10

**8:30 - ABERTURA**

**9:00 - A ENGENHARIA DE TECIDOS  
E AS METODOLOGIAS ALTERNATIVAS  
AO USO DE ANIMAIS**

Dr. José Mauro Granjeiro  
Inmetro, Duque de Caxias, RJ, Brasil

**10:00 - REGULAMENTAÇÃO DOS  
PRODUTOS DE TERAPIA CELULAR  
AVANÇADA**

João Batista da Silva Junior  
Anvisa, Brasília, DF, Brasil

**11:00 - O EMPREENDEDORISMO  
NA UNIVERSIDADE**

Dr. Paulo Afonso Granjeiro UFSJ  
São João del-Rei, MG, Brasil

**12:00 / 13:00 - ALMOÇO**

**13:00 - IMPRESSÃO 3D EM  
MEDICINA REGENERATIVA**

Dr. José Manuel Baena  
CEO REGEMAT, Espanha

**14:00 / 15:30 - APRESENTAÇÃO DE PÔSTERES**

Alunos de graduação, pós-graduação  
e pós-doutorado Premiação em insumos de  
laboratórios para os 3 primeiros colocados.

**15:30 - TECIDO EQUIVALENTE  
DE PELE PARA TESTES *IN VITRO***

Dr. Rodrigo de Vecchi, Episkin, L'Oréal do Brasil  
Rio de Janeiro, RJ, Brasil

**16:30 - ENCERRAMENTO**

## DIA 11

**8:30 - BIOIMPRESSÃO DE PELE**

Dra. Ana Luiza 3DBS,  
Campinas, SP, Brasil

**9:30 - DESENVOLVIMENTO  
DE BIOTINTAS**

Dr. Gabriel Liguori, TissueLabs  
São Paulo, SP, Brasil

**10:30 - CAPACITAÇÃO EM  
BIOIMPRESSÃO**

Dra. Janaina Dernowsek, Bio3DTech,  
São Paulo, SP, Brasil

**12:00 / 13:00 - ALMOÇO**

**13:00 - VENTURE BUILDER NANOBUINESS  
E SEUS PROJETOS DEEP TECH**

Dr. Ronaldo Pedro da Silva, Nanobusiness  
Duque de Caxias, RJ, Brasil

**14:00 - IMPULSIONANDO O SEU PROJETO  
DE PESQUISA COM O CULTIVO 3D**

Dra. Leandra Baptista, GCell,  
Duque de Caxias, RJ, Brasil

**15:00 - CHALLENGES IN BIOPRINTING**

Dr. Vladimir Mironov Chief Scientific Officer  
at 3D Bioprinting Solutions (3D Bio), Rússia

**16:00 - ENCERRAMENTO E PREMIAÇÃO**

**Inscrições  
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/bioimpresao](http://www.grupoctab.com/bioimpresao)**



# CURSO DE CULTIVO CELULAR EM 3D







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# Próxima edição - São Paulo, Merck, Barueri ; )

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E BIOIMPRESSÃO  
DE TECIDOS**

**DOCENTE**

**DRA. JANAÍNA DERNOWSEK**  
IDEALIZADORA DA BIOEDTECH



**MERCK**  
DE 27 A 30 DE JANEIRO 2020



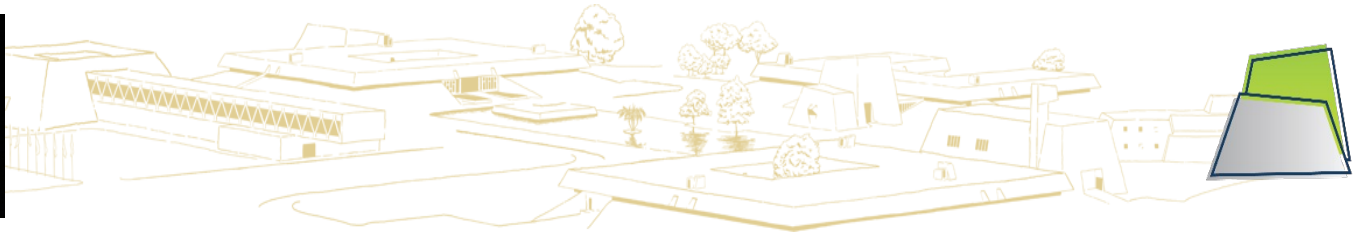
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E BIOIMPRESSÃO  
DE TECIDOS**

**DOCENTE**

**PROF.  
LEANDRA BAPTISTA**  
UFRJ - INMETRO



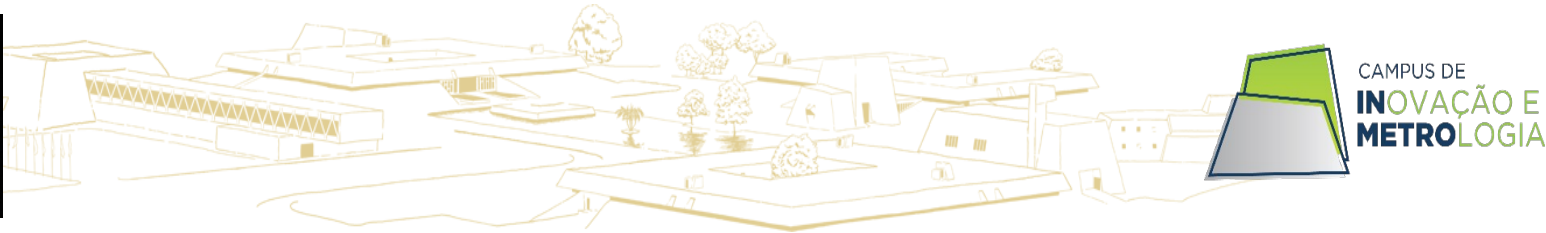
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**INCT - Regenera**  
Instituto Nacional  
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# Funding





# Thanks

- More information

- [www.inmetro.gov.br](http://www.inmetro.gov.br)

- [www.renama.org.br](http://www.renama.org.br)

- José Mauro Granjeiro

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- Bioengineering Lab., Life Sciences Applied Metrology

- 021 2145 3221

- 021 9 8702 3433

- <http://scholar.google.com.br/citations?user=5peGDJgAAAAJ&hl=pt-BR>

- <http://www.researcherid.com/rid/D-8289-2012>

