

The primary measurement standard of ultrasonic power and radiation conductance at Inmetro

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Introduction

IEC 61161:2013
establishes
methods to
determine the
ultrasonic power
based on the
measurement of
the radiation
force using a
gravimetric
balance



"A primary measurement set-up" means:

a measurement set-up that has taken part in an international keycomparison or another international comparison, organized by the CIPM/BIPM

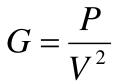


The Laboratory of Ultrasound of Inmetro (Labus/Inmetro) took part of the key comparison CCAUV.U-K3.1



Introduction

Although the ultrasound power is the measurand of the key comparison, the CCAUV.U-K3.1 participants were asked to report the radiation conductance (*G*)





The goal

to show the capability to determine *G* of an ultrasonic transducer by measuring the total time-averaged ultrasonic power emitted for an applied RMS voltage



Labus/inmetro has also measured a own set of ultrasonic transducers in order to have reference measurement standards to perform periodic evaluation of the measurement system

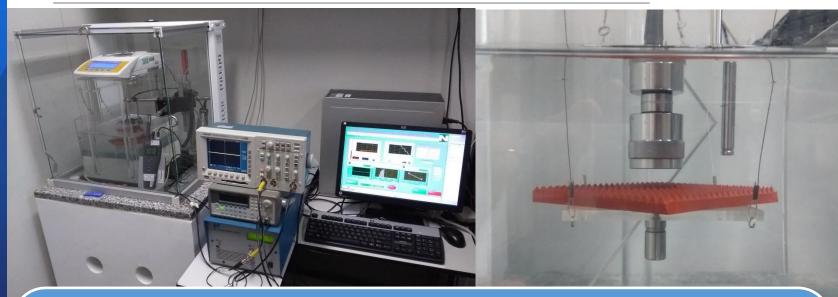


Objective

This work presents the result of a new complete set of radiation conductance measurements, performed with the Labus/Inmetro standard transducers set, which were compared with the results that had previously been achieved at the time of the key comparison CCAUV.U-K3.1



Material and Methods



Radiation force balance based on an absorber target

- Reservoir containing distilled and deionized water
- Calibrated analytical balance model CP224S (Sartorius, Germany)
- 5 degrees of freedom positioning system (Newport Corporation, USA)
- Support for the absorbing target
- Dissolved oxygen meter model XL40 (Accumet Instruments, Singapore)
- Thermo-hygrometer model Hygropalm 3 (Rotronic, Switzerland)
- Waveform generator 33250A (Agilent, USA)
- Oscilloscope TDS 3032B (Tektronix, USA)
- Power amplifier E&I (USA)



Material and Methods

Standard transducers (Panametrics, Olympus-NDT, USA) nominal diameter of 12.7 mm

- 1 MHz (model A303S); 2.25 MHz (model V306); 5 MHz (model V309); 7.5 MHz (model A320S); 10 MHz (model V311); 15 MHz (model A319S)

Temporal average output power (P) was measured (in watt) using the primary system radiation power measuring Labus/Inmetro according to IEC 61161:2013



Transducers were excited with sine waves in a continuous mode



Input voltage (V) was measured at the end of the transducer cable with the oscilloscope (measured in RMS volts)



The whole procedure was repeated 4 times



The final ultrasonic power was determined as the extrapolated power value for the zero distance between the target and the face of the transducer

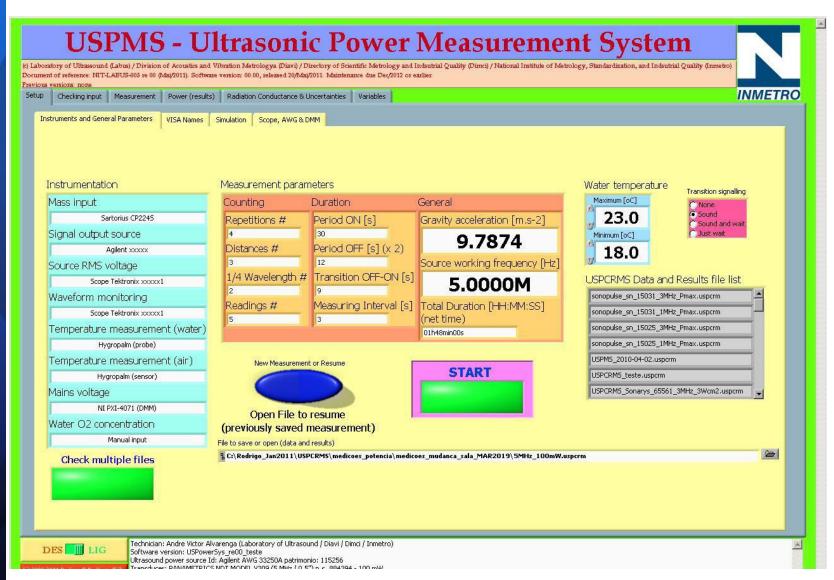


Measurements were taken at three different distances between the absorber target and the face of the transducer

For each distance, ¼ wavelength offset measurements were taken

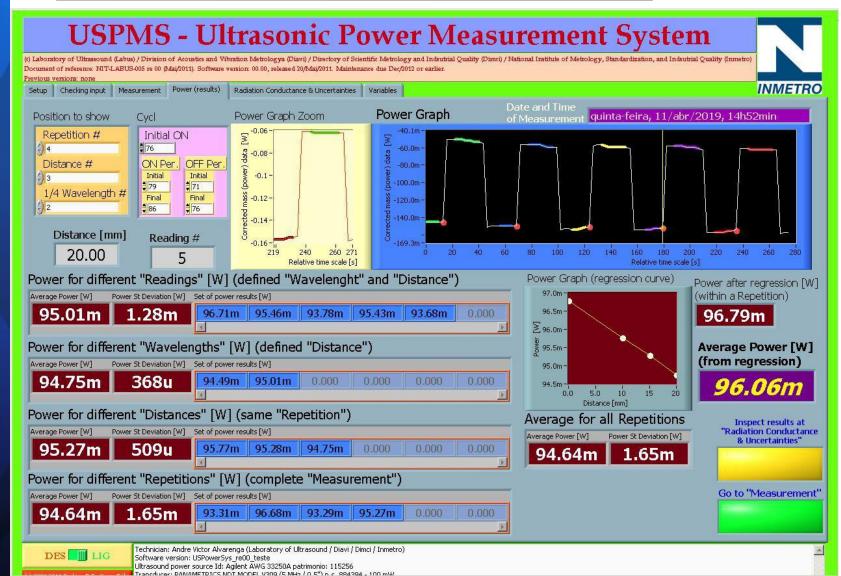


Measurement software



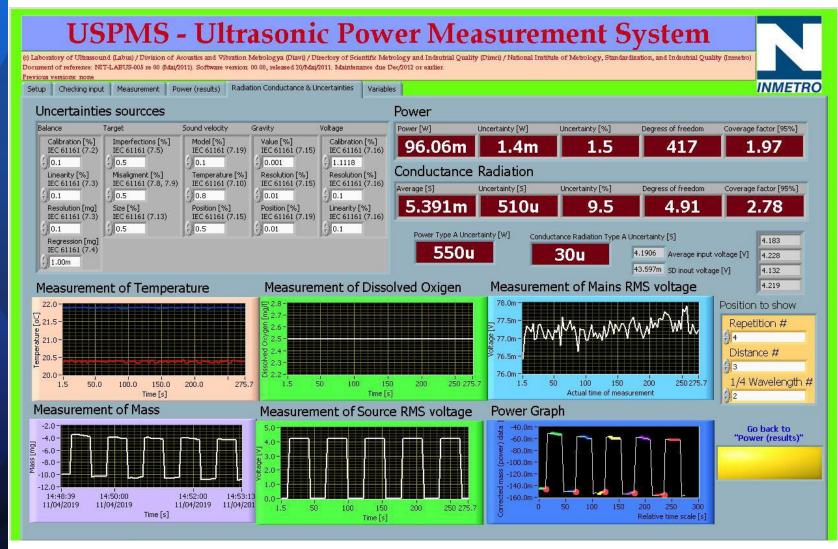


Measurement software





Measurement uncertainty





Results

Serial number	Frequency [MHz]	DEC/2014								
		Vin [V]	P [mW]	G [mS]	U [mS]	Vin [V]	P [mW]	G [mS]	U [mS]	EN
851953	1	3.57	9.27	0.727	0.046	3.50	8.99	0.733	0.083	0.06
		11.38	99.82	0.771	0.016	11.04	93.82	0.770	0.030	0.01
		35.90	1006.00	0.781	0.0058	25.65	514.70	0.782	0.027	0.06

Serial number	Frequency [MHz]	DEC/2014								
		Vin [V]	P [mW]	G [mS]	U [mS]	Vin [V]	P [mW]	G [mS]	U [mS]	EN
536444	2	4.40	10.99	0.568	0.058	4.29	10.84	0.588	0.057	0.24
		13.69	110.30	0.589	0.024	13.23	105.20	0.601	0.021	0.39
		39.20	994.35	0.647	0.086	25.46	400.30	0.617	0.027	0.33

Serial number	Frequency [MHz]	DEC/2014								
		Vin [V]	P [mW]	G [mS]	U [mS]	Vin [V]	P [mW]	G [mS]	U [mS]	EN
884394	5	1.27	8.86	5.47	0.30	1.26	8.61	5.46	0.61	0.02
		4.25	99.60	5.51	0.16	4.19	96.06	5.47	0.20	0.17
		9.23	464.50	5.452	0.088	9.20	462.30	5.46	0.15	0.07



Results

Serial number	Frequency [MHz]	DEC/2014								
		Vin [V]	P [mW]	G [mS]	U [mS]	Vin [V]	P [mW]	G [mS]	U [mS]	EN
535099	7	2.36	9.90	1.77	0.20	2.24	8.66	1.72	0.22	0.17
333099		7.37	97.48	1.794	0.056	7.31	96.51	1.808	0.054	0.18
857470	10	1.61	10.45	4.05	0.54	1.50	8.25	3.69	0.46	0.52
83/4/0		4.88	91.73	3.86	0.19	4.64	81.15	3.76	0.23	0.32
540390	15	7.64	107.25	1.84	0.11	7.48	67.80	1.21	0.048	5.05



Conclusion

Based on the normalized error values, one can conclude:

- The power measurement system in Labus/Inmetro continues to provide results statistically comparable to those obtained when the system was implemented at the time of participation in CCAUV key comparison
- The dissonant result is that obtained with the 15 MHz transducer, which showed a significant reduction of its radiation conductance value
- Further tests have shown that 15 MHz-transducer has lost sensitivity, and it is not a reliable standard transducer.

NOSSA MISSÃO

A **MEDIDA CERTA** PARA PROMOVER CONFIANÇA À SOCIEDADE E COMPETITIVIDADE AO SETOR PRODUTIVO.







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